

ENGINEERING MANUAL

INVERTER-DRIVEN MULTI-SPLIT SYSTEM HEAT PUMP AIR CONDITIONERS

Engineering Manual



< Indoor Units >

- Floor Exposed Type
 - (H,Y,C)IFE006B21S
 - (H,Y,C)IFE008B21S
 - (H,Y,C)IFE012B21S
 - (H,Y,C)IFE015B21S
- Floor Concealed Type
 - (H,Y,C)IFC006B21S
 - (H,Y,C)IFC008B21S
 - (H,Y,C)IFC012B21S
 - (H,Y,C)IFC015B21S



IMPORTANT NOTICE AND SAFETY SUMMARY



1. Introduction

This Engineering Manual concentrates on air conditioning units for use in heat pump and heat recovery systems. Read this manual carefully before performing installations or operations.


This manual should be considered as a permanent part of the air conditioning equipment and should remain with the air conditioning equipment.

(Transportation/Installation Work) > (Refrigerant Piping Work) > (Electrical Wiring Work) > (Ref. Charge Work) > (Test Run) > (User)

2. Important Safety Instructions

Signal Words	
 WARNING	Indicates a hazardous situation that, if not avoided, could result in death or serious injury.
 CAUTION	Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.
NOTICE	Indicates information considered important, but not hazard-related (for example, messages relating to property damage).

General Precautions

 WARNING	To reduce the risk of serious injury or death, read these instructions thoroughly and follow all warnings or cautions included in all manuals that accompanied the product and are attached to the unit. Refer back to these instructions as needed.
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- This system should be installed by personnel certified by Johnson Controls, Inc. Personnel must be qualified according to local, state and national building and safety codes and regulations. Incorrect installation could cause leaks, electric shock, fire or explosion. In areas where Seismic "Performance requirements are specified, the appropriate measures should be taken during installation to guard against possible damage or injury that might occur in an earthquake if the unit is not installed correctly, injuries may occur due to a falling unit.
- Use appropriate Personal Protective Equipment (PPE), such as gloves and protective goggles and, where appropriate, have a gas mask nearby. Also use electrical protection equipment and tools suited for electrical operation purposes. Keep a wet cloth and a fire extinguisher nearby during brazing. Use care in handling, rigging, and setting of bulky equipment.
- When transporting, be careful when picking up, moving and mounting these units. Although the unit may be packed using plastic straps, do not use them for transporting the unit from one location to another. Do not stand on or put any material on the unit. Get a partner to help, and bend with your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut fingers, so wear protective gloves.
- Do not touch or adjust any safety devices inside the indoor or outdoor units. All safety features, disengagement, and interlocks must be in place and functioning correctly before the equipment is put into operation. If these devices are improperly adjusted or tampered with in any way, a serious accident can occur. Never bypass or jump-out any safety device or switch.
- Johnson Controls will not assume any liability for injuries or damage caused by not following steps outlined or described in this manual. Unauthorized modifications to Johnson Controls products are prohibited as they...
 - May create hazards which could result in death, serious injury or equipment damage.
 - Will void product warranties.
 - May invalidate product regulatory certifications.
 - May violate OSHA standards.

NOTICE

Take the following precautions to reduce the risk of property damage.

- Prevent moisture, dust, or non condensable compounds from entering the refrigerant cycle during installation work. Foreign matter could damage internal components or cause blockages.
- If air filters are required on this unit, do not operate the unit without the air filter set in place. If the air filter is not installed, dust may accumulate and breakdown may result.
- Do not install this unit in any place where silicon gases can collect. If the silicon gas molecules attach themselves to the surface of the heat exchanger, the finned surfaces will repel water. As a result, any amount of drainage moisture condensate can overflow from the drain condensate pan and could run inside of the electrical box, possibly causing electrical failures.
- When installing the unit in a hospital or other facility where electromagnetic waves are generated from nearby medical and/or electronic devices, be aware of noise and electronic interference Electromagnetic Interference (EMI). Do not install where EMI waves can directly radiate into the electrical box, controller cable, or controller. Inverters, appliances, high-frequency medical equipment, and radio communications equipment may cause the unit to malfunction. The operation of the unit may also adversely affect these same devices. Install the unit at least 10 ft. (approximately 3m) away from such devices.
- When a wireless controller is used, locate at a distance of at least 3.3 ft. (approximately 1m) between the indoor unit and electric lighting. If not, the receiver part of the unit may have difficulty receiving operation commands.
- Do not install the unit in any location where animals and plants can come into direct contact with the outlet air stream. Exposure could adversely affect the animals and plants.
- Do not install the unit with any downward slope to the side of the drain adapter. If you do, you may have condensate flowing back which may cause leaks.
- Be sure the condensate hose discharges water properly. If connected incorrectly, it may cause leaks.
- Do not install the unit in any place where oil can seep onto the units, such as table or seating areas in restaurants, and so forth. For these locations or social venues, use specialized units with oil-resistant features built into them. In addition, use a specialized ventilation unit designed for restaurant use. These specialized oil-resistant units can be ordered for such applications. However, in places where large quantities of oil can splash onto the unit, such as a factory, even the specialized units cannot be used. These products should not be installed in such locations.
- If the wired controller is installed in a location where electromagnetic radiation is generated, make sure that the wired controller is shielded and cables are sleeved inside conduit tubing.
- If there is a source of electrical interference near the power supply, install noise suppression equipment (filter).
- During the test run, check the unit's operation temperature. If the unit is used in an environment where the temperature exceeds the operation boundary, it may cause severe damage. Check the operational temperature boundary in the manual. If there is no specified temperature, use the unit within the operational temperature boundary of 32 to 104°F (0 to 40°C).
- Read installation and appropriate user manuals for connection with PC or peripheral devices. If a warning window appears on the PC, the product stops, does not work properly or works intermittently, immediately stop using the equipment.

Installation Precautions

WARNING

To reduce the risk of serious injury or death, the following installation precautions must be followed.

- When installing the unit into...
 - A wall: Make sure the wall is strong enough to hold the unit's weight. It may be necessary to construct a strong wood or metal frame to provide added support.
 - A room: Properly insulate any refrigerant tubing run inside a room to prevent "sweating" that can cause dripping and water damage to wall and floors.
 - Damp or uneven areas: Use a raised concrete pad or concrete blocks to provide a solid, level foundation for the unit to prevent water damage and abnormal vibration.
 - An area with high winds: Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable wind baffle.
 - A snowy area: Install the outdoor unit on a raised platform that is higher than drifting snow. Provide snow protection hood.
- If the remote sensors are not used with this controller, then do not install this controller...
 - in a room where there is no thermostat.
 - where the unit is exposed to direct sunshine or direct light.
 - where the unit will be in close proximity to a heat source.
 - where hot/cold air from the outdoors, or a draft from elsewhere (such as air vents, diffusers or grilles) can affect air circulation.
 - in areas with poor air circulation and ventilation.
- Do not install the unit in the following places. Doing so can result in an explosion, fire, damage, corrosion, or product failure.
 - Explosive or flammable atmosphere.
 - Where fire, oil, steam, or powder can directly enter the unit, such as in close proximity or directly above a kitchen stove.
 - Where oil (including machinery oil) may be present.
 - Where corrosive gases such as chlorine, bromine, or sulfide can accumulate, such as near a hot tub or hot spring.
 - Where dense, salt-laden mist is heavy, such as in coastal regions.
 - Where the air quality is of high acidity.
 - Where harmful gases can be generated from decomposition.
- Do not position the condensate pipe for the indoor unit near any sanitary sewers where corrosive gases may be present. If you do, toxic gases can seep into breathable air spaces and can cause respiratory issues. If the condensate pipe is installed incorrectly, water leakage and damage to the ceiling, floor, furniture, or other possessions may result. If condensate piping becomes clogged, moisture can back up and can drip from the indoor unit. Do not install the indoor unit where such dripping can cause moisture damage or uneven locations: Use a raised concrete pad or concrete blocks to provide a solid, level foundation for the unit to prevent water damage and abnormal vibration.
- Before performing any brazing work, be sure that there are no flammable materials or open flames nearby.
- Perform a test run to ensure normal operation. Safety guards, shields, barriers, covers, and protective devices must be in place while the compressor/unit is operating. During the test run, keep fingers and clothing away from any moving parts.
- Clean up the site when finished, remembering to check that no metal scraps or bits of wiring have been left inside the unit being installed.
- During transportation, do not allow the backrest of the forklift make contact with the unit, otherwise, it may cause damage to the heat exchanger and also may cause injury when stopped or started suddenly.
- Remove gas inside the closing pipe when the brazing work is performed. If the brazing filler metal is melted with remaining gas inside, the pipes will be blown off and it may cause injury.
- Be sure to use nitrogen gas for an airtight test. If other gases such as oxygen gas, acetylene gas or fluorocarbon gas are accidentally used, it may cause explosion or gas intoxication.

After installation work for the system has been completed, explain the "Safety Precautions," the proper use and maintenance of the unit to the customer according to the information in all manuals that came with the system. All manuals and warranty information must be given to the user or left near the Indoor Unit.

Refrigerant Precautions

WARNING

To reduce the risk of serious injury or death, the following refrigerant precautions must be followed.

- As originally manufactured, this unit contains refrigerant installed by Johnson Controls. Johnson Controls uses only refrigerants that have been approved for use in the unit's intended home country or market. Johnson Controls distributors similarly are only authorized to provide refrigerants that have been approved for use in the countries or markets they serve. The refrigerant used in this unit is identified on the unit's faceplate and/or in the associated manuals. Any additions of refrigerant into this unit must comply with the country's requirements with regard to refrigerant use and should be obtained from Johnson Controls distributors. Use of any non-approved refrigerant substitutes will void the warranty and will increase the potential risk of injury or death.
- If installed in a small room, take measures to prevent the refrigerant from exceeding the maximum allowable concentration in the event that refrigerant gases should escape. The installation should meet the requirements in ASHRAE Standards 15 and 34. If refrigerant gas has leaked during the installation work, ventilate the room immediately.
- Check the design pressure for this product is 601 psi (4.15MPa). The pressure of the refrigerant R410A is 1.4 times higher than that of the refrigerant R22. Therefore, the refrigerant piping for R410A shall be thicker than that for R22. Make sure to use the specified refrigerant piping. If not, the refrigerant piping may rupture due to an excessive refrigerant pressure. Besides, pay attention to the piping thickness when using copper refrigerant piping. The thickness of copper refrigerant piping differs depending on its material.
- When R410A is used, the refrigerant oil tends to be affected by foreign matters such as moisture, oxide film, (or fat). Perform the installation work with care to prevent moisture, dust, or different refrigerant from entering the refrigerant cycle. Foreign matter can be introduced into the cycle to such parts as the expansion valve causing operational issues.
- To avoid the possibility of different refrigerant or refrigerant oil being introduced into the cycle, the sizes of the charging connections have been changed from R407C type and R22 type. It is necessary to verify the appropriate tools are on hand before performing installation work.
- Use refrigerant pipes and joints which are approved for use with R410A.
- A compressor/unit comprises a pressurized system. Never loosen threaded joints while the system is under pressure and never open pressurized system parts.
- Before installation is complete, make sure that the refrigerant leak test has been performed. If refrigerant gases escape into the air, turn OFF the main switch, extinguish any open flames and contact your service contractor. Refrigerant (Fluorocarbon) for this unit is odorless. If the refrigerant should leak and come into contact with open flames, toxic gas could be generated. Also, because the fluorocarbons are heavier than air, they settle to the floor, which could cause asphyxiation.
- When installing the unit, and connecting refrigerant piping, keep all piping runs as short as possible, and make sure to securely connect the refrigerant piping before the compressor starts operating. If the refrigerant piping is not connected properly and the compressor starts with the stop valve opened, air may be pulled into the system and the refrigerant cycle will become subjected to extremely high pressure, which can cause an explosion or fire.
- Tighten the flare nut with a torque wrench in the specified manner. Do not apply excessive force to the flare nut when tightening. If you do, the flare nut can crack and refrigerant leakage may occur.
- When maintaining, relocating, and disposing of the unit, dismantle the refrigerant piping after the compressor stops.
- When pipes are removed out from under the piping cover, after the insulation work is completed, cover the gap between the piping cover and pipes with additional insulating material (field-supplied). If the gap is not covered, the unit may be damaged if snow, rain water or small animals enter the unit.
- Do not apply excessive force to the stop valve when opening. If damaged, the stop valve could come apart due to refrigerant pressure. At the test run, fully open the gas and liquid valves, otherwise, these devices will be damaged. (It is closed before shipment.)
- If the setup for outdoor units is incorrect, it may cause flowback of the refrigerant and result in failure of the outdoor unit.
- The refrigerant system may be damaged if the slope of the piping connection kit exceeds $\pm 15^\circ$.

Electrical Precautions



Take the following precautions to reduce the risk of electric shock, fire or explosion resulting in serious injury or death.

- Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause serious injury or death.
 - Perform all electrical work in strict accordance with this installation and maintenance manual and all the relevant regulatory standards.
 - Before servicing, shut off and tag all disconnect switches. Never assume electrical power is disconnected. Always verify with a meter.
 - Only use electrical protection equipment and tools suited for this installation.
 - Insulate a wired controller against moisture and temperature extremes.
 - Use specified cables between units.
 - The installed air conditioner may not function normally in the following instances:
 - If electrical power for the new air conditioner is supplied from the same transformer as the external equipment* referred to below.
 - If the power supply wiring for this external equipment* and the new air conditioner unit are located in close proximity to each other.

external equipment*: (Example): A lift, container crane, rectifier for electric railway, inverter power device, arc furnace, electric furnace, large-sized induction motor and large-sized switch.
- Regarding the cases mentioned above, surge voltage may be inducted into the power supply cables for the packaged air conditioner due to a rapid change in power consumption of the device and an activation of a switch.
- Check field regulations and standards before performing electrical work in order to protect the power supply for the new air conditioner unit.
- Communication cable must be a minimum of AWG18 (0.82mm²), 2-Conductor, Stranded Copper. Shielded cable must be used for applications and routing in areas of high EMI and other sources of potentially excessive electrical noise to reduce the potential for communication errors. When shielded cabling is applied, proper bonding and termination of the cable shield is required as per Johnson Controls guidelines. Plenum and riser ratings for communication cables must be considered per application and local code requirements.
 - The polarity of the input terminals is important, so be sure to match the polarity when using contacts that have polarity.
 - Use a dedicated circuit for the air conditioner at the unit's rated voltage.
 - Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause serious injury or death.
 - Before installing the controller or remote devices, ensure that the indoor and outdoor unit operation has been stopped. Further, be sure to wait at least five minutes before turning off the main power switch to the indoor or outdoor units. Otherwise, water leakage or electrical breakdown may result.
 - Do not open the service cover or access panel to the indoor or outdoor units without turning OFF the main power supply. Before connecting or servicing the controller or cables to indoor or outdoor units, shut off and tag all disconnect switches. Never assume electrical power is disconnected. Always verify with a meter.
 - This equipment can be installed with a Ground Fault Circuit Breaker (GFCI), which is a recognized measure for added protection to a properly grounded unit. Install appropriate sized breakers / fuses / overcurrent protection switches, and wiring in accordance with local, state and NEC codes and requirements. The equipment installer is responsible for understanding and abiding by applicable codes and requirements.

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1. General Information (Features)

VRF Air Conditioners

Johnson Controls proudly introduces new Variable Refrigerant Flow (VRF) air conditioners, a highly-efficient and reliable air-conditioning system. Recently, increased numbers of buildings are requiring "intelligent" facilities that include communication networks, office automation, and a comfortable environment. In particular, a comfortable environment is becoming more of a year-around requirement in office buildings. The VRF multi-split system air conditioner meets these requirements. The proven combination of the scroll compressor and inverter provides the best air conditioning for small and medium office buildings.

■ VRF System

Johnson Controls has developed the VRF system with its customers in mind.

This system, allows the interconnection of indoor units for all our VRF air conditioners.

This system provides the consumer with greater flexibility for installation, which means that the air-conditioning systems will integrate better within complex facility structures.

■ Floor Type Models

Floor Exposed Type:

(H,Y,C)IFE006B21S, (H,Y,C)IFE008B21S, (H,Y,C)IFE012B21S, (H,Y,C)IFE015B21S

Floor Concealed Type:

(H,Y,C)IFC006B21S, (H,Y,C)IFC008B21S, (H,Y,C)IFC012B21S, (H,Y,C)IFC015B21S

● Wide Range Line-up

Table 1.1 Indoor Unit Type List

Indoor Unit Type		Capacity (MBH)			
		6	8	12	15
Floor Exposed	(H,Y,C)IFE_B21S	○	○	○	○
Floor Concealed	(H,Y,C)IFC_B21S	○	○	○	○

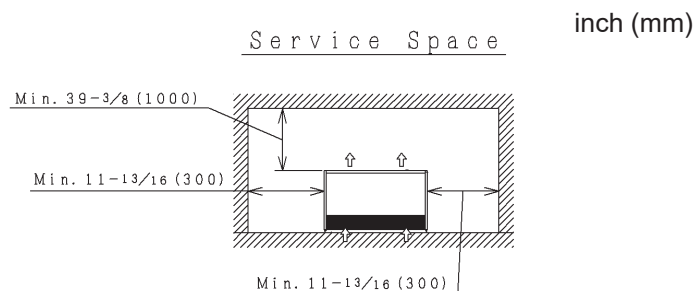
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FEATURES

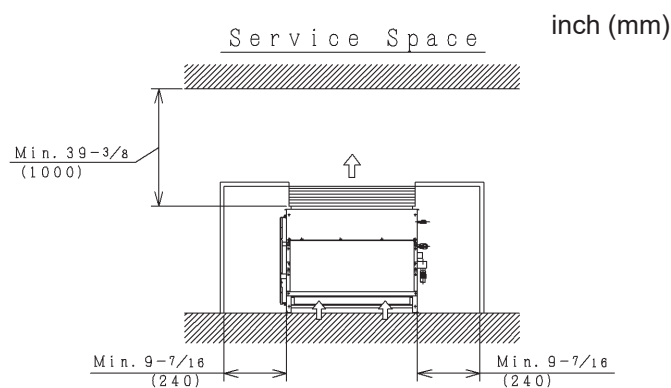
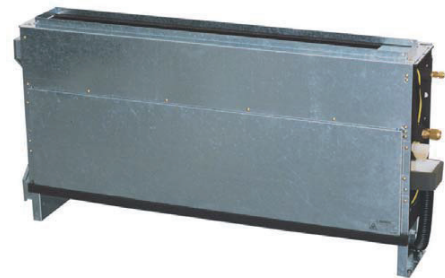
- Floor Exposed
- Slim line design, allowing it to be installed without spoiling the style or beauty of the room.



- Only 8-11/16 inches (220mm) is depth leaving plenty of space for effective utilization of the room.
- With a height of 24-13/16 inches (630mm), may be installed by a window leaving plenty of window space. Best installed in a perimeter zone capable of preventing deterioration of an indoor environment.



- Floor Concealed
- Special emphasis placed on interior design compatibility as well as space saving compact design, allowing it to fit perfectly into the space below a bay window. Best installed in a perimeter zone capable of preventing deterioration of an indoor environment.



2. Floor Exposed and Floor Concealed Type

2.1 Unit Nomenclature

Model Descriptions

Example

Nomenclature Description		H	I	FE	006	B	2	1	S
H = Hitachi Brand Y = York Brand C = Coleman Brand	H								
Indoor Unit	I								
Indoor Unit Type FE = Floor Exposed Type FC = Floor Concealed Type	FE								
Capacity (MBH)	006								
Refrigerant Type B = R410A	B								
Power Supply 2 = 208/230Volts - 1Phase - 60Hz	2								
1 = 1st Generation	1								
S = Standard Type	S								

2.2 Line-up

Type		Capacity		Model
		RT	MBH	
Indoor Unit	Floor Exposed	0.5	6	(H,Y,C)IFE006B21S
		0.7	8	(H,Y,C)IFE008B21S
		1.0	12	(H,Y,C)IFE012B21S
		1.3	15	(H,Y,C)IFE015B21S
	Floor Concealed	0.5	6	(H,Y,C)IFC006B21S
		0.7	8	(H,Y,C)IFC008B21S
		1.0	12	(H,Y,C)IFC012B21S
		1.3	15	(H,Y,C)IFC015B21S

2.3 General Data

Indoor Unit Type		Floor Exposed Type			
Model		(H,Y,C)IFE006B21S	(H,Y,C)IFE008B21S	(H,Y,C)IFE012B21S	(H,Y,C)IFE015B21S
Indoor Unit Power Supply		AC 1Phase, 208/230V, 60Hz			
Nominal Cooling Capacity *1	Btu/h (kW)	6,000 (1.8)	8,000 (2.3)	12,000 (3.5)	15,000 (4.4)
Nominal Heating Capacity *1	Btu/h (kW)	6,700 (2.0)	9,000 (2.6)	13,500 (4.0)	17,000 (5.0)
Sound Pressure Level *2 (Overall A Scale)	dB	38-35-32	38-35-32	40-37-33	42-39-35
Outer Dimensions					
Height	in. (mm)	24-13/16 (630)	24-13/16 (630)	24-13/16 (630)	24-13/16 (630)
Width	in. (mm)	41-1/8 (1045)	41-1/8 (1045)	46-1/16 (1170)	55-7/8 (1420)
Depth	in. (mm)	8-11/16 (220)	8-11/16 (220)	8-11/16 (220)	8-11/16 (220)
Net Weight	lbs (kg)	61 (28)	61 (28)	68 (31)	79 (36)
Refrigerant		R410A			
Indoor Fan					
Airflow Rate (Hi-Me-Lo)	cfm (m ³ /min)	300-247-212 (8.5-7-6)	300-247-212 (8.5-7-6)	424-353-318 (12-10-9)	565-494-388 (16-14-11)
External Pressure					
	in.W.G (Pa)	0.0 (0)	0.0 (0)	0.0 (0)	0.0 (0)
Motor Nominal Output		20	20	28	45
Connections					
Refrigerant Piping		Flare-Nut Connection (with Flare Nuts)			
Liquid Line	in. (mm)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)
Gas Line	in. (mm)	1/2 (12.70)	1/2 (12.70)	1/2 (12.70)	1/2 (12.70)
Condensate Drain		VP25	VP25	VP25	VP25
OD	in. (mm)	1-1/4 (32)	1-1/4 (32)	1-1/4 (32)	1-1/4 (32)
ID	in. (mm)	1 (25)	1 (25)	1 (25)	1 (25)

NOTES:

*1. Nominal capacity is based on combinations within the VRF system and the following conditions:

Cooling Operation Conditions

Indoor Air Inlet Temperature: 80°F DB (26.7°C DB)
67°F WB (19.4°C WB)
Outdoor Air Inlet Temperature: 95°F DB (35.0°C DB)

Heating Operation Conditions

Indoor Air Inlet Temperature: 70°F DB (21.1°C DB)
Outdoor Air Inlet Temperature: 47°F DB (8.3°C DB)
43°F WB (6.1°C WB)

Piping Length: 24 ft. 7-3/16 in. (7.5m)

Piping Lift: 0 ft. (0m)

*2. Sound pressure level is based on following conditions.

3.3 ft. (1m) in front of the unit and 3.3 ft. (1m) above the floor level.

The above data was measured in an anechoic chamber so that reflected sound should be taken into consideration in the field.

Indoor Unit Type		Floor Concealed Type			
Model		(H,Y,C)IFC006B21S	(H,Y,C)IFC008B21S	(H,Y,C)IFC012B21S	(H,Y,C)IFC015B21S
Indoor Unit Power Supply		AC 1Phase, 208/230V, 60Hz			
Nominal Cooling Capacity *1	Btu/h (kW)	6,000 (1.8)	8,000 (2.3)	12,000 (3.5)	15,000 (4.4)
Nominal Heating Capacity *1	Btu/h (kW)	6,700 (2.0)	9,000 (2.6)	13,500 (4.0)	17,000 (5.0)
Sound Pressure Level *2 (Overall A Scale)	dB	38-35-32	38-35-32	40-37-33	42-39-35
Outer Dimensions					
Height	in. (mm)	24-7/16 (620)	24-7/16 (620)	24-7/16 (620)	24-7/16 (620)
Width	in. (mm)	33-3/8 (848)	33-3/8 (848)	38-5/16 (973)	48-1/8 (1223)
Depth	in. (mm)	8-11/16 (220)	8-11/16 (220)	8-11/16 (220)	8-11/16 (220)
Net Weight	lbs (kg)	52 (24)	52 (24)	57 (26)	68 (31)
Refrigerant		R410A			
Indoor Fan					
Airflow Rate (Hi-Me-Lo)	cfm (m ³ /min)	300-247-212 (8.5-7-6)	300-247-212 (8.5-7-6)	424-353-318 (12-10-9)	565-494-388 (16-14-11)
External Pressure					
	in.W.G (Pa)	0.0 (0)	0.0 (0)	0.0 (0)	0.0 (0)
Motor Nominal Output		20	20	28	45
Connections					
Refrigerant Piping		Flare-Nut Connection (with Flare Nuts)			
Liquid Line	in. (mm)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)
Gas Line	in. (mm)	1/2 (12.70)	1/2 (12.70)	1/2 (12.70)	1/2 (12.70)
Condensate Drain		VP25	VP25	VP25	VP25
OD	in. (mm)	1-1/4 (32)	1-1/4 (32)	1-1/4 (32)	1-1/4 (32)
ID	in. (mm)	1 (25)	1 (25)	1 (25)	1 (25)

NOTES:

*1. Nominal capacity is based on combinations within the VRF system and the following conditions:

Cooling Operation Conditions

Indoor Air Inlet Temperature: 80°F DB (26.7°C DB)
67°F WB (19.4°C WB)
Outdoor Air Inlet Temperature: 95°F DB (35.0°C DB)

Heating Operation Conditions

Indoor Air Inlet Temperature: 70°F DB (21.1°C DB)
Outdoor Air Inlet Temperature: 47°F DB (8.3°C DB)
43°F WB (6.1°C WB)

Piping Length: 24 ft. 7-3/16 in. (7.5m)

Piping Lift: 0 ft. (0m)

*2. Sound pressure level is based on following conditions.

3.3 ft. (1m) in front of the unit and 3.3 ft. (1m) above the floor level.

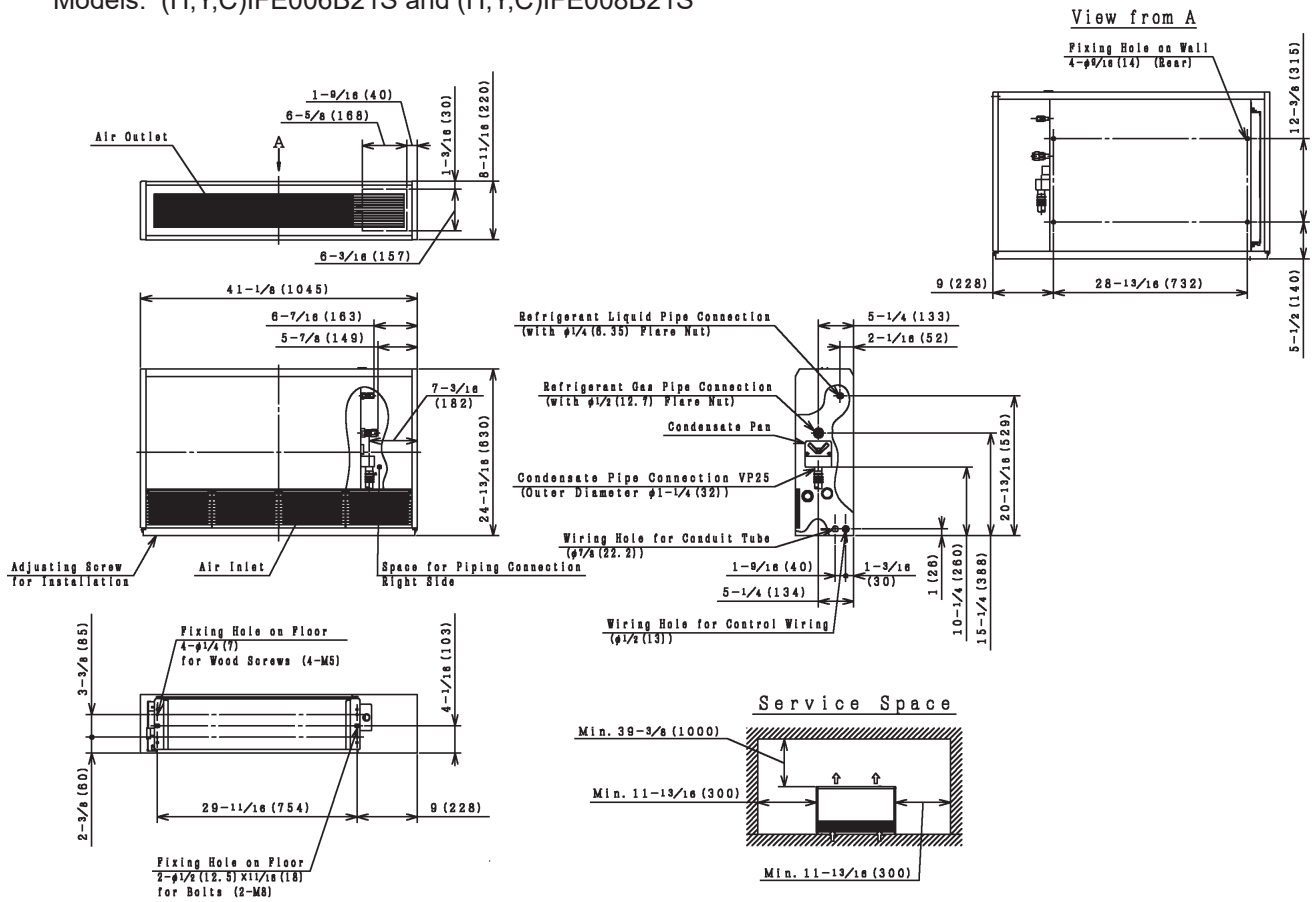
The above data was measured in an anechoic chamber so that reflected sound should be taken into consideration in the field.

2.4 Dimensional Data

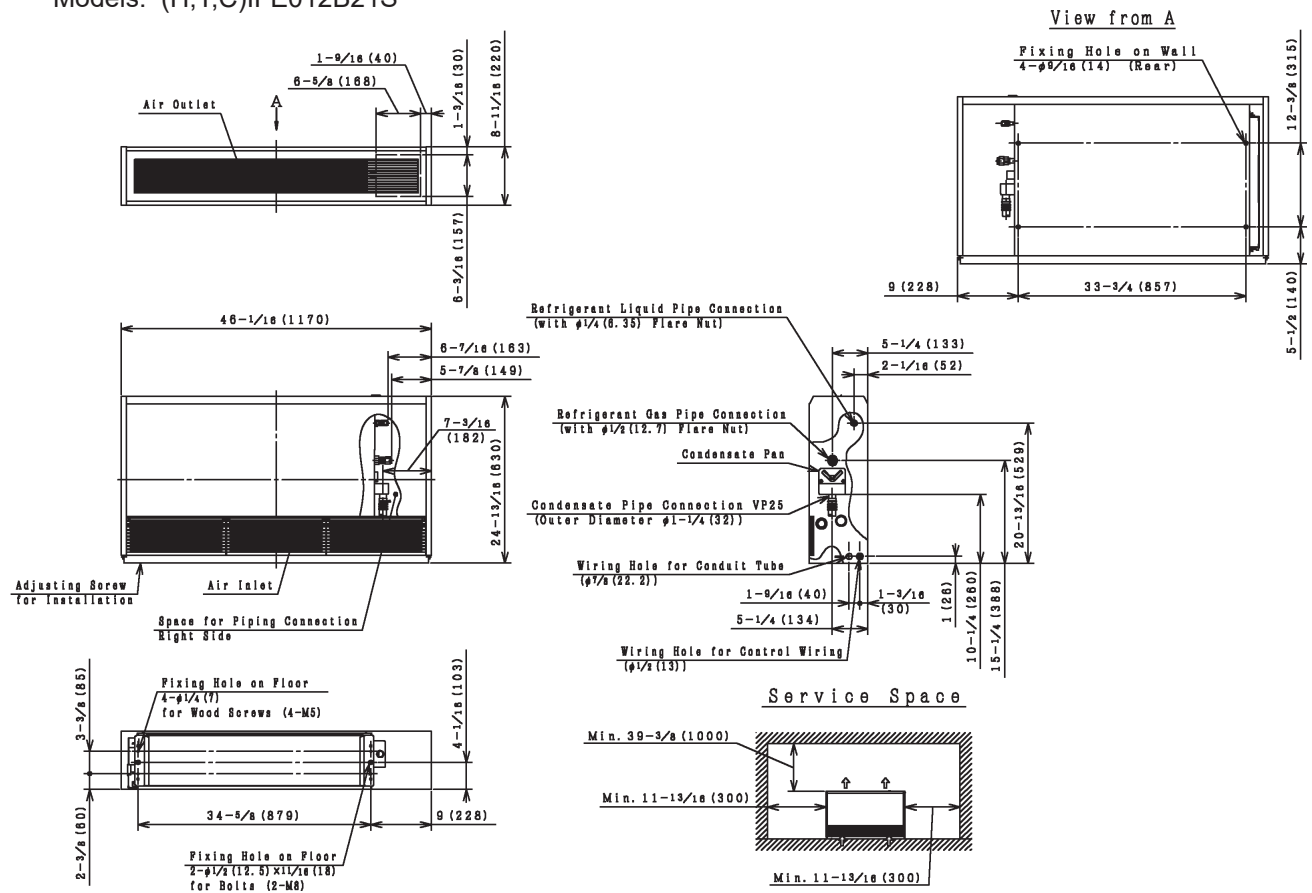
• Floor Exposed Type

Unit: inch (mm)

Models: (H,Y,C)IFE006B21S and (H,Y,C)IFE008B21S

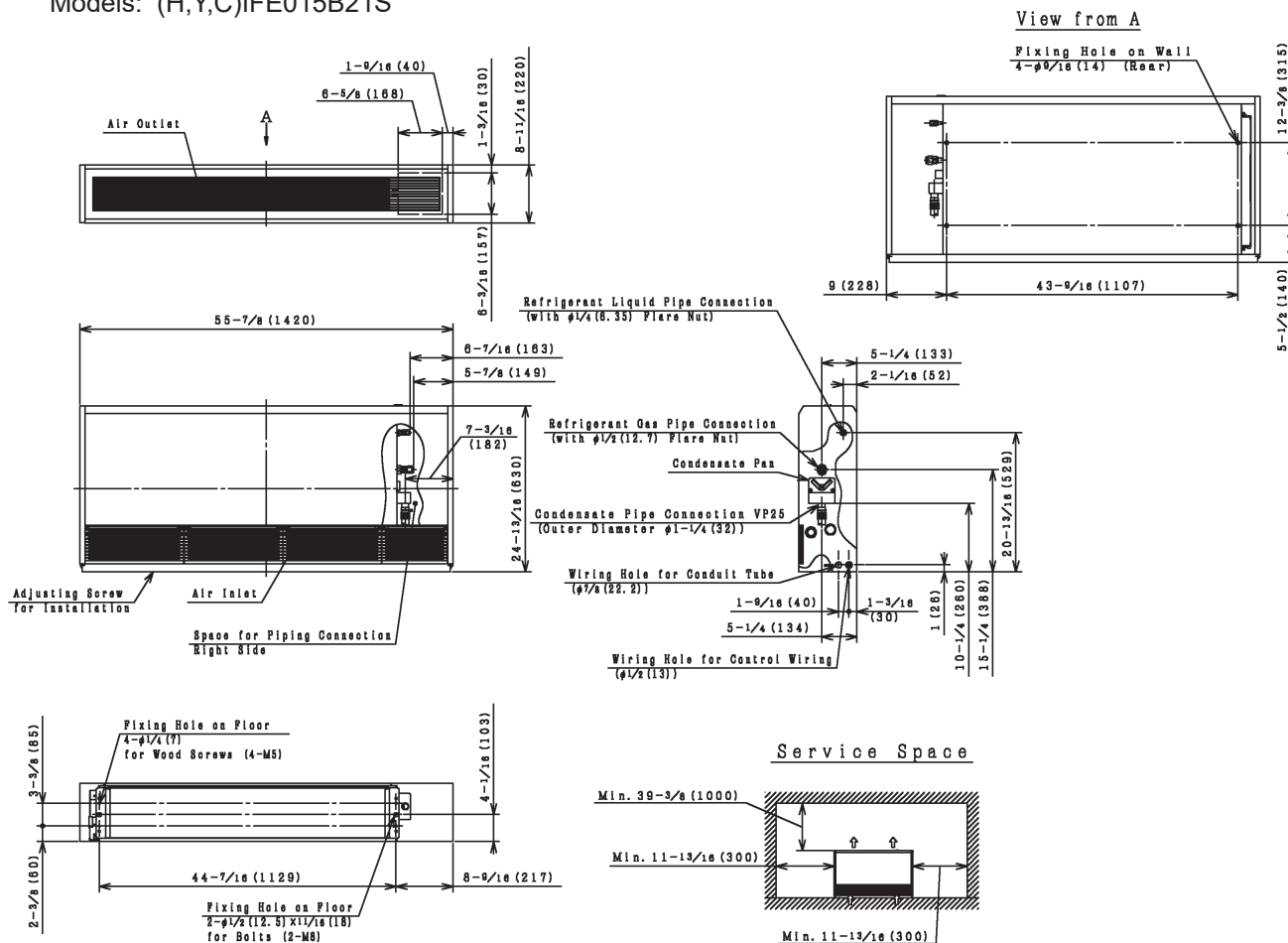


Models: (H,Y,C)IFE012B21S



Unit: inch (mm)

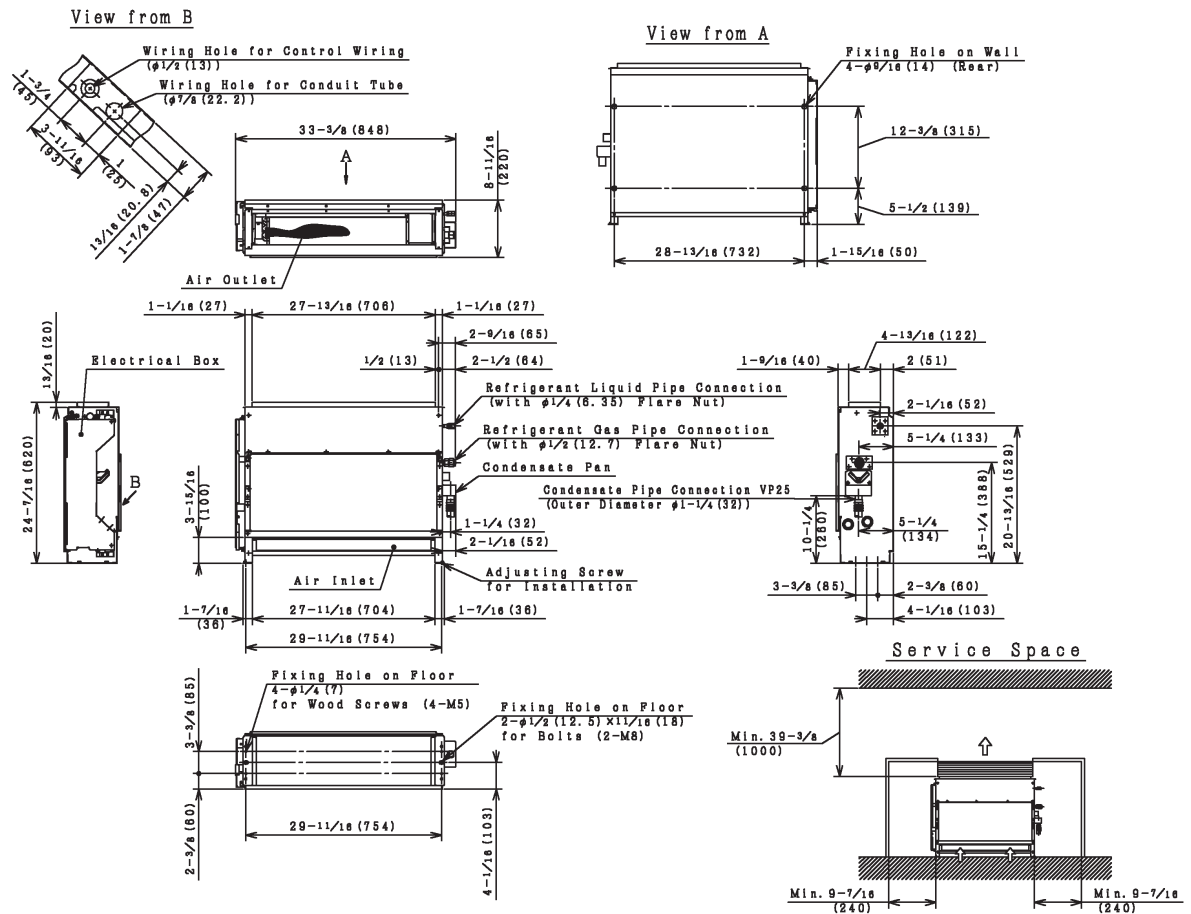
Models: (H,Y,C)IFE015B21S



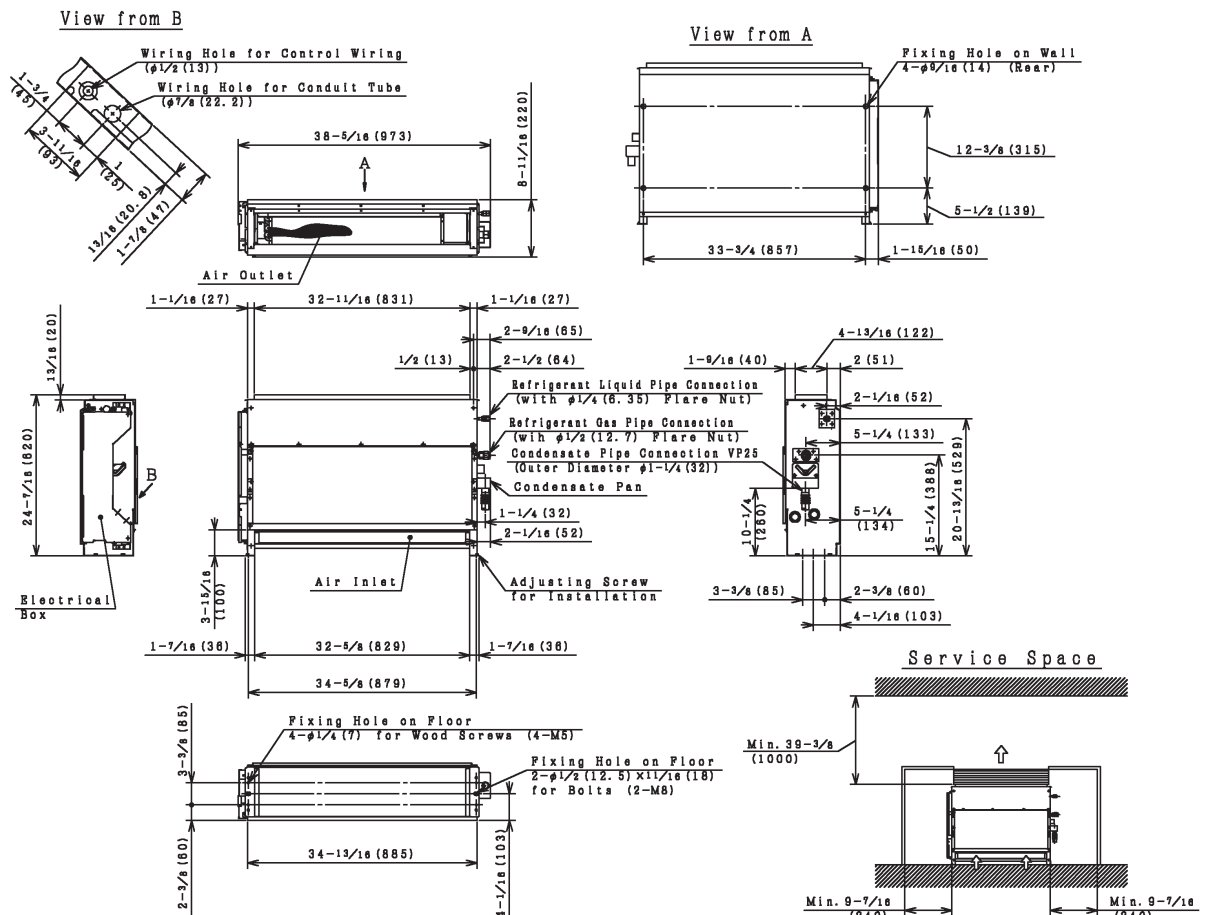
• Floor Concealed Type

Unit: inch (mm)

Models: (H,Y,C)IFC006B21S and (H,Y,C)IFC008B21S

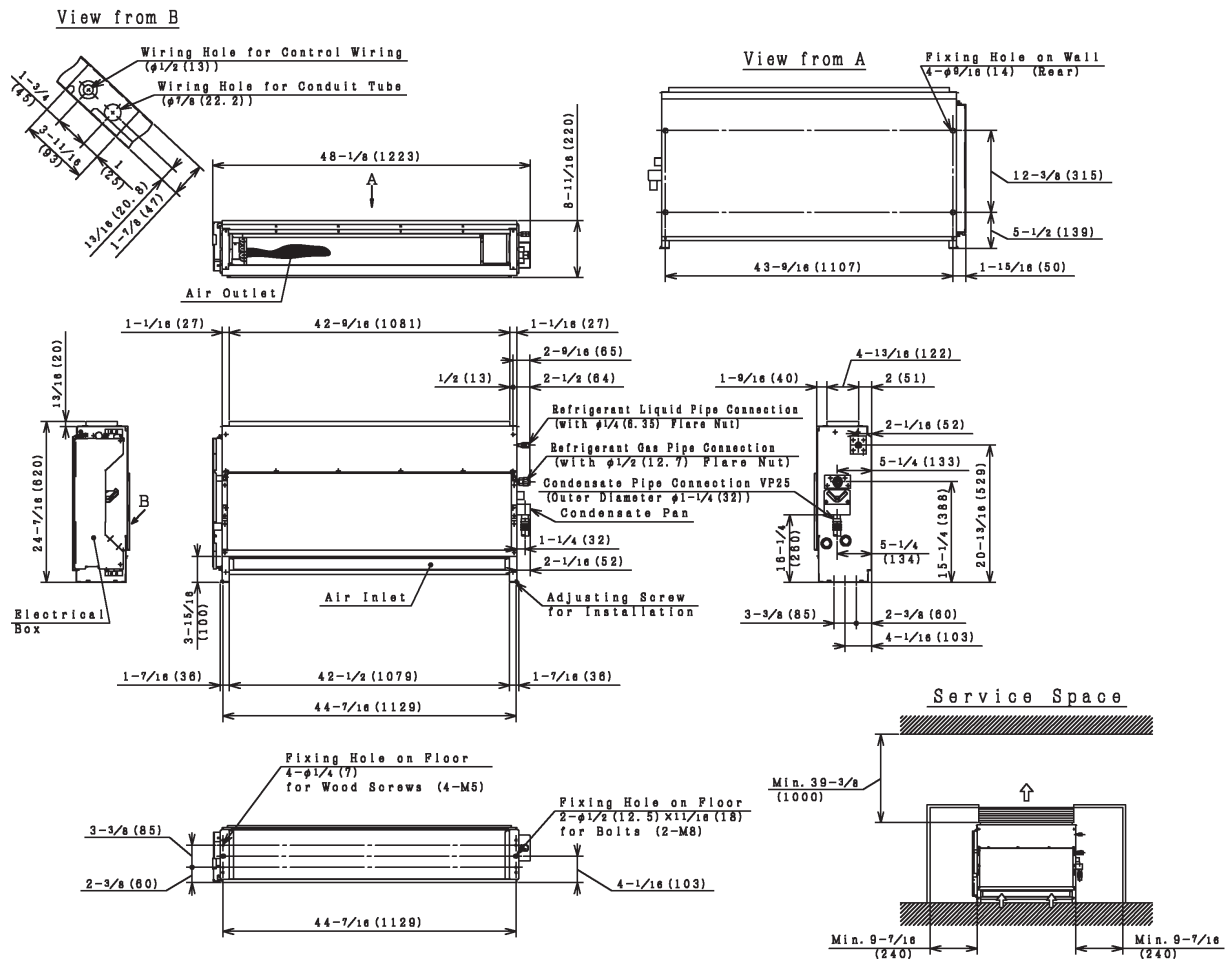


Models: (H,Y,C)IFC012B21S



Unit: inch (mm)

Models: (H,Y,C)IFC015B21S

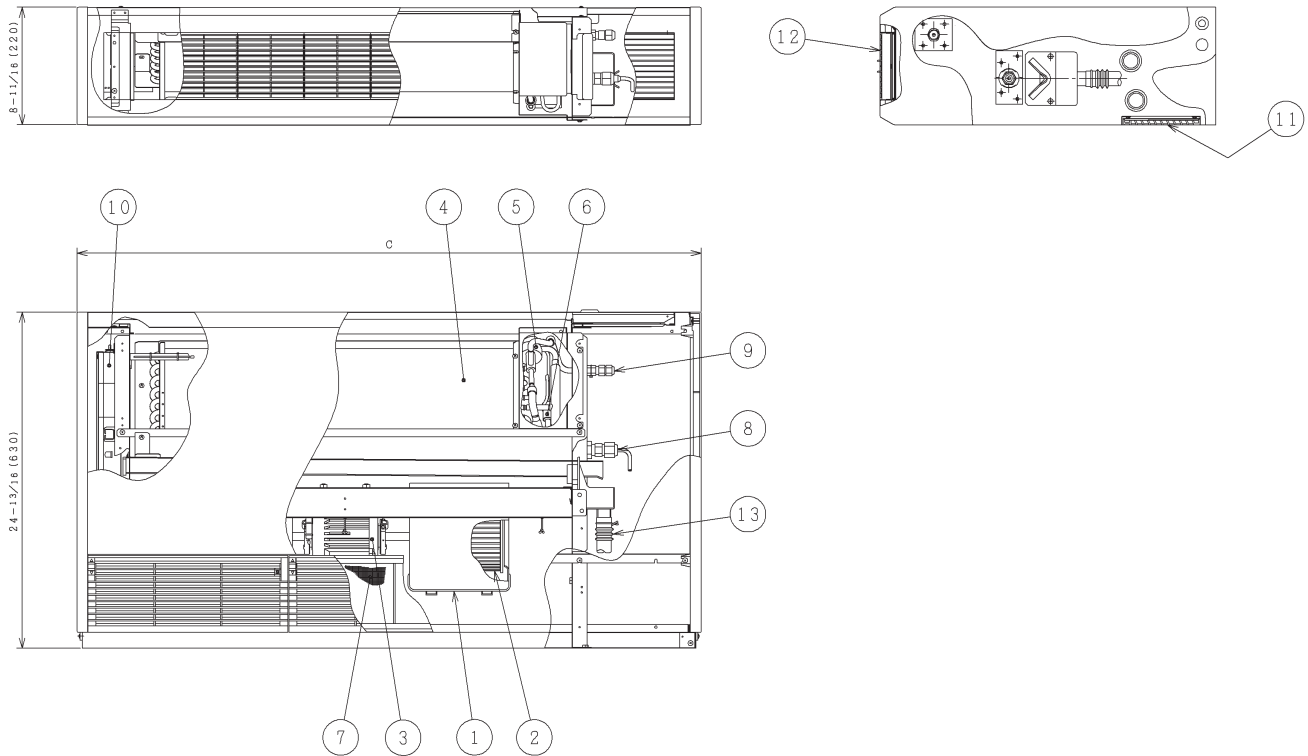


2.5 Structure

• Floor Exposed Type

Models: (H,Y,C)IFE006B21S, (H,Y,C)IFE008B21S, (H,Y,C)IFE012B21S and (H,Y,C)IFE015B21S

Unit: inch (mm)



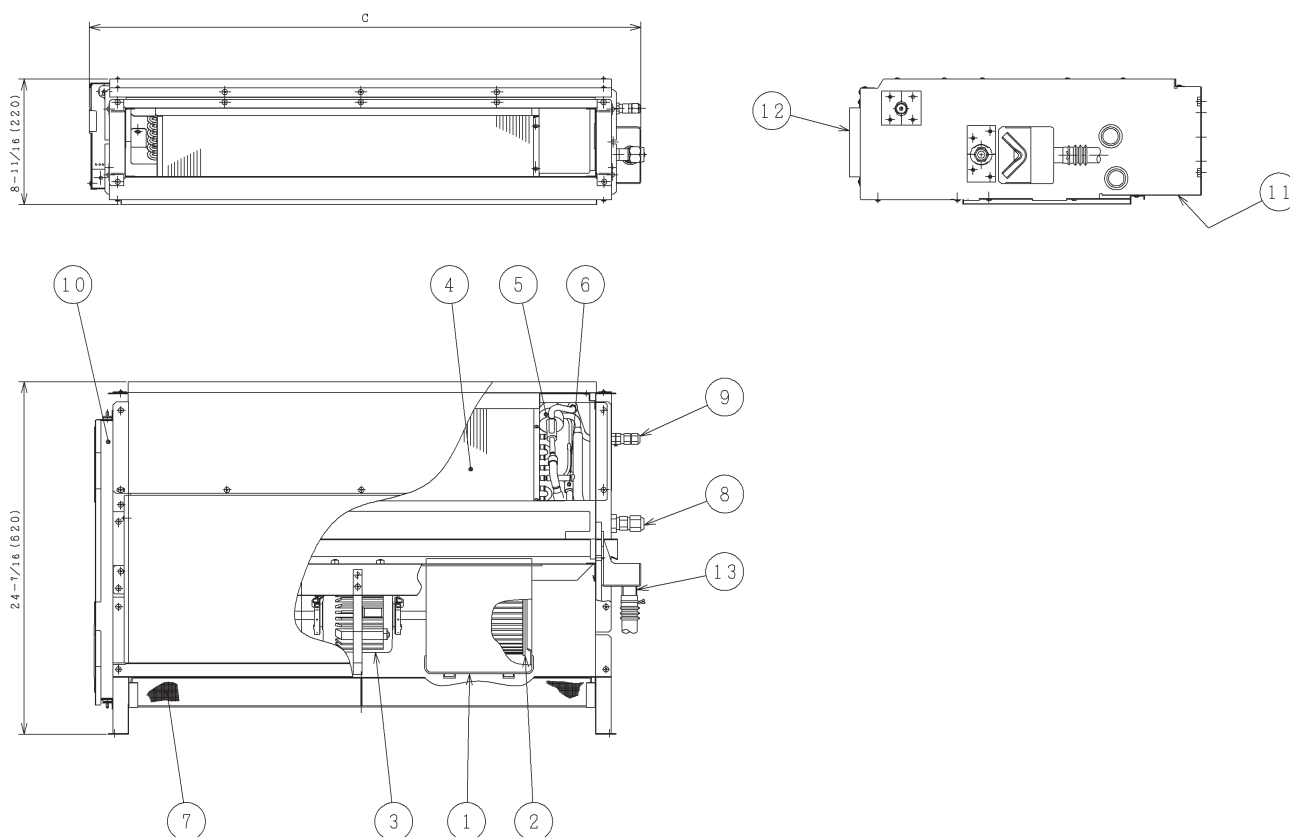
No.	Part Name	Remarks
1	Fan Casing	
2	Fan	
3	Fan Motor	AC
4	Heat Exchanger	
5	Expansion Valve	
6	Distributor	
7	Air Filter	
8	Refrigerant Gas Pipe Connection	with ϕ a Flare Nut
9	Refrigerant Liquid Pipe Connection	with ϕ b Flare Nut
10	Electrical Control Box	PVC, ID ϕ 1 (25)
11	Air Inlet	
12	Air Outlet	
13	Condensate Pipe Connection	VP25 (OD ϕ 1-1/4 (32))

Model	a	b	c
(H,Y,C)IFE006B21S	1/2 (12.7)	1/4 (6.35)	41-1/8 (1045)
(H,Y,C)IFE008B21S	1/2 (12.7)	1/4 (6.35)	41-1/8 (1045)
(H,Y,C)IFE012B21S	1/2 (12.7)	1/4 (6.35)	46-1/16 (1170)
(H,Y,C)IFE015B21S	1/2 (12.7)	1/4 (6.35)	55-7/8 (1420)

● Floor Concealed Type

Models: (H,Y,C)IFC006B21S, (H,Y,C)IFC008B21S, (H,Y,C)IFC012B21S and (H,Y,C)IFC015B21S

Unit: inch (mm)



No.	Part Name	Remarks
1	Fan Casing	
2	Fan	
3	Fan Motor	AC
4	Heat Exchanger	
5	Expansion Valve	
6	Distributor	
7	Air Filter	
8	Refrigerant Gas Pipe Connection	with ϕ a Flare Nut
9	Refrigerant Liquid Pipe Connection	with ϕ b Flare Nut
10	Electrical Control Box	PVC, ID ϕ 1 (25)
11	Air Inlet	
12	Air Outlet	
13	Condensate Pipe Connection	VP25 (OD ϕ 1-1/4 (32))

Model	a	b	c
(H,Y,C)IFC006B21S	1/2 (12.7)	1/4 (6.35)	33-3/8 (848)
(H,Y,C)IFC008B21S	1/2 (12.7)	1/4 (6.35)	33-3/8 (848)
(H,Y,C)IFC012B21S	1/2 (12.7)	1/4 (6.35)	38-5/16 (973)
(H,Y,C)IFC015B21S	1/2 (12.7)	1/4 (6.35)	48-1/8 (1223)

2.6 Component Data

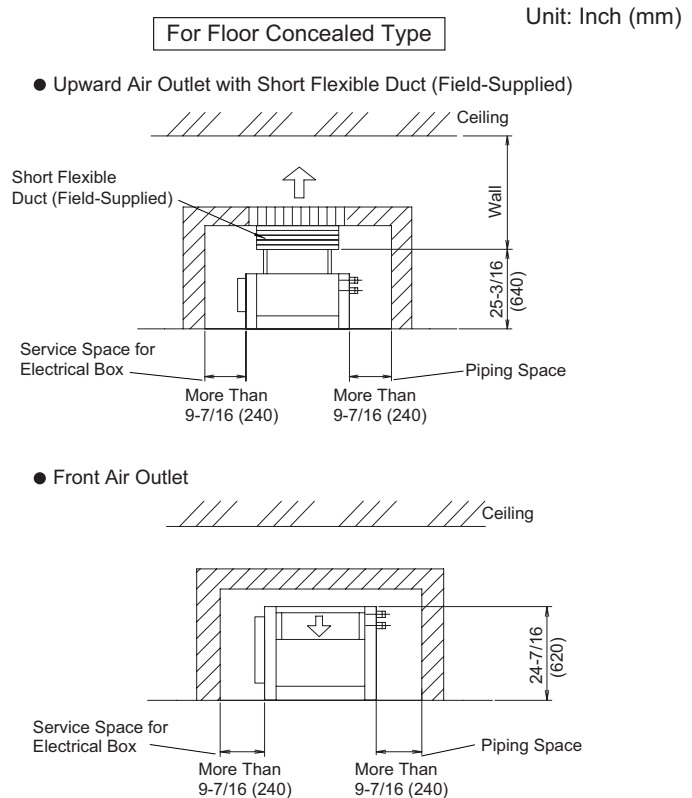
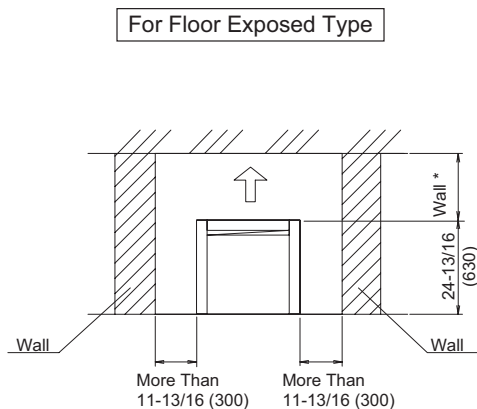
Indoor Heat Exchanger and Fan

Model		(H,Y,C)IFE006B21S	(H,Y,C)IFE008B21S	(H,Y,C)IFE012B21S	(H,Y,C)IFE015B21S
Heat Exchanger Type		Multi-Pass Cross Finned Tube			
Tube Material		Copper Tube			
Outer Diameter	φin (mm)	1/4 (7.0)	1/4 (7.0)	1/4 (7.0)	1/4 (7.0)
Rows		2	2	2	2
Number of Tube/Coil		24	24	24	24
Fin Material		Aluminum			
Pitch	in (mm)	1/16 (1.8)	1/16 (1.8)	1/16 (1.8)	1/16 (1.8)
Maximum Operating Pressure	psi (MPa)	601 (4.15)	601 (4.15)	601 (4.15)	601 (4.15)
Total Face Area	ft ² (m ²)	0.43 (0.13)	0.43 (0.13)	0.53 (0.16)	0.72 (0.22)
Number of Coil/Unit		1	1	1	1
Indoor Fan		Multi-Blade Centrifugal Fan			
Number/Unit		1	1	2	2
Outer Diameter	φin (mm)	5-3/8 (136)	5-3/8 (136)	5-3/8 (136)	5-3/8 (136)
Nominal Airflow (Hi-Me-Lo)	cfm (m ³ /min)	300-247-212 (8.5-7-6)	300-247-212 (8.5-7-6)	424-353-318 (12-10-9)	565-494-388 (16-14-11)
Indoor Fan Motor		Drip-Proof Type Enclosure			
Starting Method		AC Motor			
Nominal Output	W	20	20	28	45
Quantity		1	1	1	1
Insulation Class		B	B	B	B

Model		(H,Y,C)IFC006B21S	(H,Y,C)IFC008B21S	(H,Y,C)IFC012B21S	(H,Y,C)IFC015B21S
Heat Exchanger Type		Multi-Pass Cross Finned Tube			
Tube Material		Copper Tube			
Outer Diameter	φin (mm)	1/4 (7.0)	1/4 (7.0)	1/4 (7.0)	1/4 (7.0)
Rows		2	2	2	2
Number of Tube/Coil		24	24	24	24
Fin Material		Aluminum			
Pitch	in (mm)	1/16 (1.8)	1/16 (1.8)	1/16 (1.8)	1/16 (1.8)
Maximum Operating Pressure	psi (MPa)	601 (4.15)	601 (4.15)	601 (4.15)	601 (4.15)
Total Face Area	ft ² (m ²)	0.43 (0.13)	0.43 (0.13)	0.53 (0.16)	0.72 (0.22)
Number of Coil/Unit		1	1	1	1
Indoor Fan		Multi-Blade Centrifugal Fan			
Number/Unit		1	1	1	1
Outer Diameter	φin (mm)	5-3/8 (136)	5-3/8 (136)	5-3/8 (136)	5-3/8 (136)
Nominal Airflow (Hi-Me-Lo)	cfm (m ³ /min)	300-247-212 (8.5-7-6)	300-247-212 (8.5-7-6)	424-353-318 (12-10-9)	565-494-388 (16-14-11)
Indoor Fan Motor		Drip-Proof Type Enclosure			
Starting Method		AC Motor			
Nominal Output	W	20	20	28	45
Quantity		1	1	1	1
Insulation Class		B	B	B	B

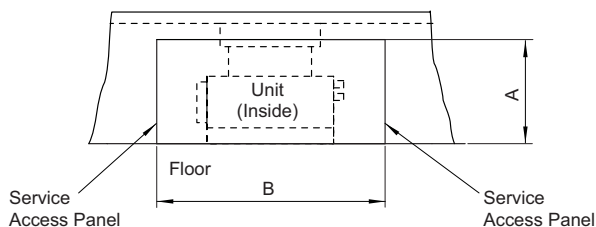
2.7 Operation Space

- (1) Install the indoor unit, allowing for proper clearance for operation and maintenance access, as shown below.



Service Access Panel

Provide a service access door or panel as shown below.



Space Around Indoor Unit

inch (mm)

Unit Type	Floor Exposed		Floor Concealed	
	A	B	A	B
006	24-13/16 (630)	58-1/4 (1479)	24-7/16 (620)	53-1/2 (1359)
008				
012		68-1/16 (1729)		63-3/8 (1609)
015				

- (2) Consider the air distribution from the indoor unit to the space of the room, and select a suitable location so that uniform air temperature in the room can be obtained.
- (3) Do not leave combustible materials inside the service space of the indoor unit.
- (4) Avoid obstacles which may hamper the air intake or the air discharge flow.
- (5) Do not install the indoor unit in a machine shop or kitchen where vapor from oil or its mist flows to the indoor unit.
The oil will deposit on the heat exchanger, thereby reducing the indoor unit performance, and may deform and in the worst case, break the plastic parts of the indoor unit.
- (6) Pay attention to the following points when the indoor unit is installed in a hospital or other facilities where there are electronic waves from medical equipment.
- Do not install the indoor unit where the electromagnetic wave is directly radiated to the electrical box, communication cable or wired controller.
 - Install the indoor unit and components as far away as practical or at least 9.8ft (3m) from any electromagnetic wave radiator.
 - Prepare a steel box and install the wired controller in it. Prepare a steel conduit tube and wire the controller cable in it. Then, connect the ground wiring with the box and the tube.
 - Install a noise filter when the power supply emits harmful noises.
- (7) To avoid any corrosive action to the heat exchangers, do not install the indoor unit in an acid or alkaline environment.

2.8 Sensible Heat Factor (SHF)

Model	SHF *
(H,Y,C)IFE(C)006B21S	0.78
(H,Y,C)IFE(C)008B21S	0.80
(H,Y,C)IFE(C)012B21S	0.79
(H,Y,C)IFE(C)015B21S	0.83

NOTE:

* SHF is based on combinations within the VRF system and the following conditions:

Cooling Operation Conditions

Indoor Air Inlet Temperature: 80°F DB (26.7°C DB)
67°F WB (19.4°C WB)

Outdoor Air Inlet Temperature: 95°F DB (35.0°C DB)

Piping Length: 24 ft. 7-3/16 in. (7.5m)

Piping Lift: 0 ft. (0m)

2.9 Electrical Data

Model	Unit Main Power			Applicable Voltage		Power Supply		Indoor Fan Motor	Unit
	VOL	PH	HZ	Maximum	Minimum	MCA	MFA	OPT	FLA
(H,Y,C)IFE(C)006B21S	208/230	1	60	253	188	0.4	15	0.020	0.30
(H,Y,C)IFE(C)008B21S						0.4	15	0.020	0.32
(H,Y,C)IFE(C)012B21S						0.6	15	0.028	0.48
(H,Y,C)IFE(C)015B21S						0.9	15	0.045	0.68

VOL: Rated Unit Power Supply Voltage (V)

PH: Phase

HZ: Frequency (Hz)

MCA: Minimum Circuit Ampacity (A)

MFA: Maximum Fuse Ampacity (A)

OPT: Rated Motor Output (kW)

FLA: Full Load Ampacity (A)

NOTE:

Power supply voltage should be satisfied with the following.

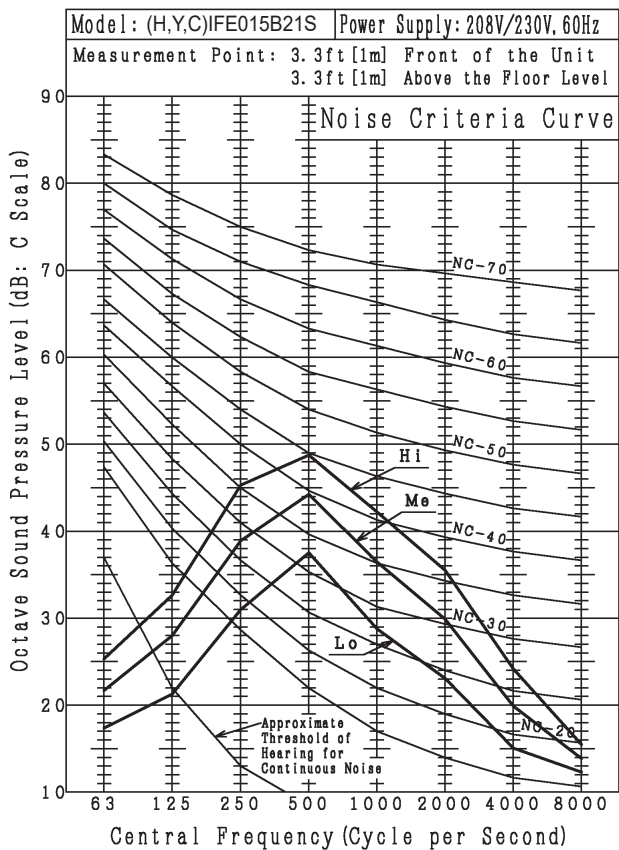
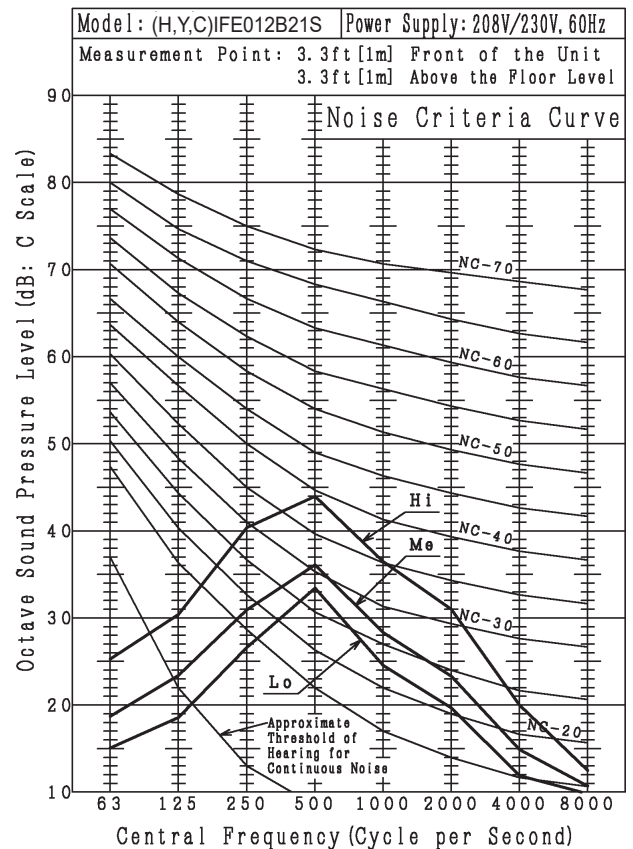
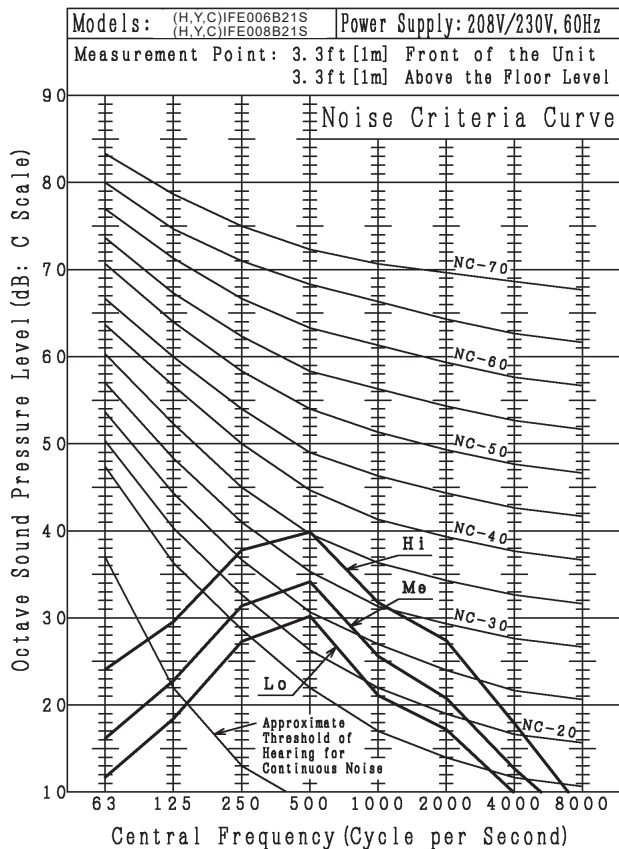
Supply Voltage: Rated Voltage within $\pm 10\%$

Starting Voltage: Rated Voltage within -15%

Operating Voltage: Rated Voltage within $\pm 10\%$

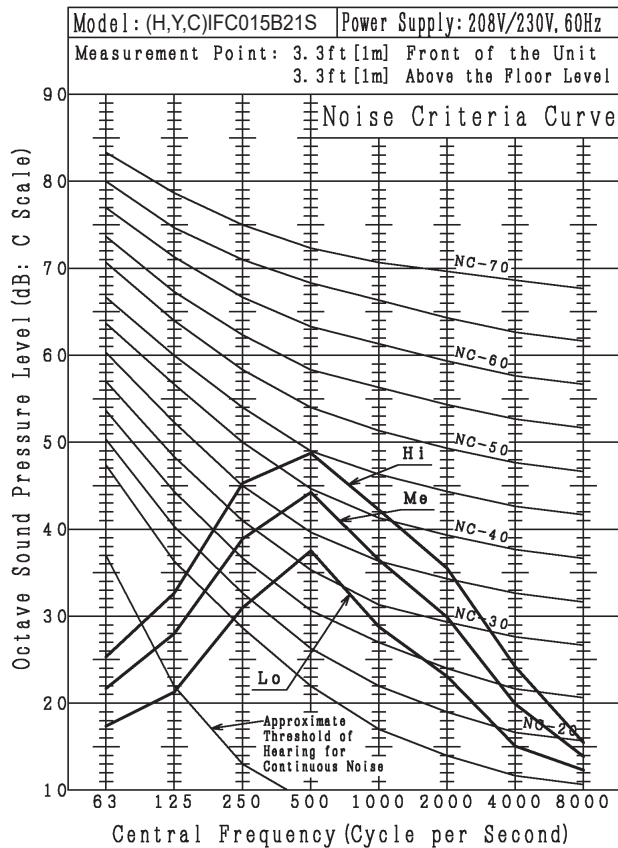
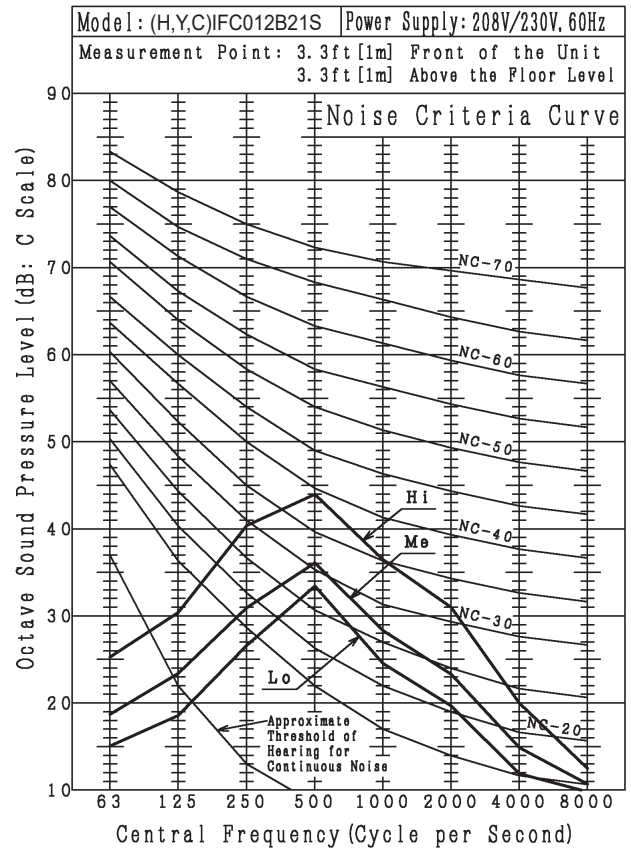
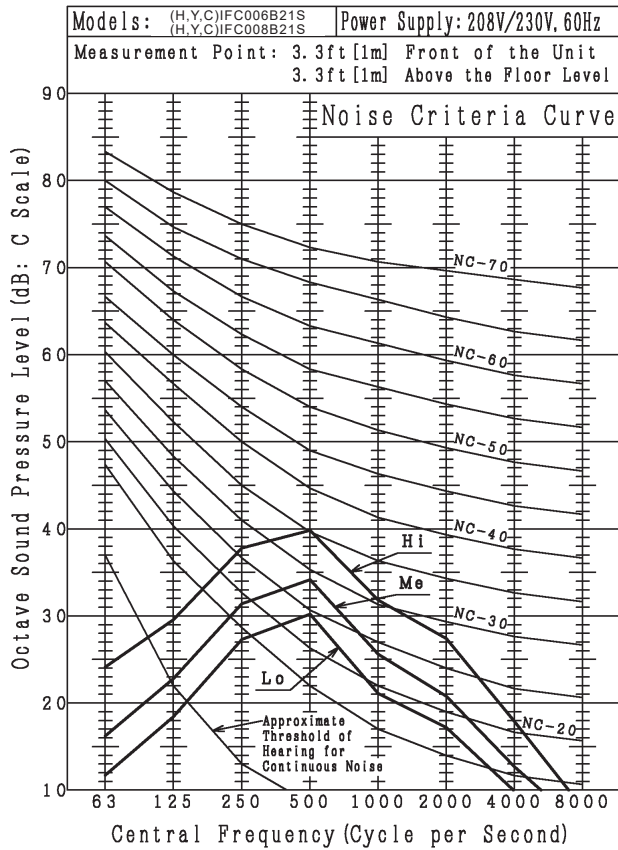
2.10 Sound Data

• Floor Exposed Type

**NOTE:**

Operation sound is equivalent to an anechoic chamber (free space).
Noise level will be increased by the surrounding noise and echoes.

• Floor Concealed Type



NOTE:

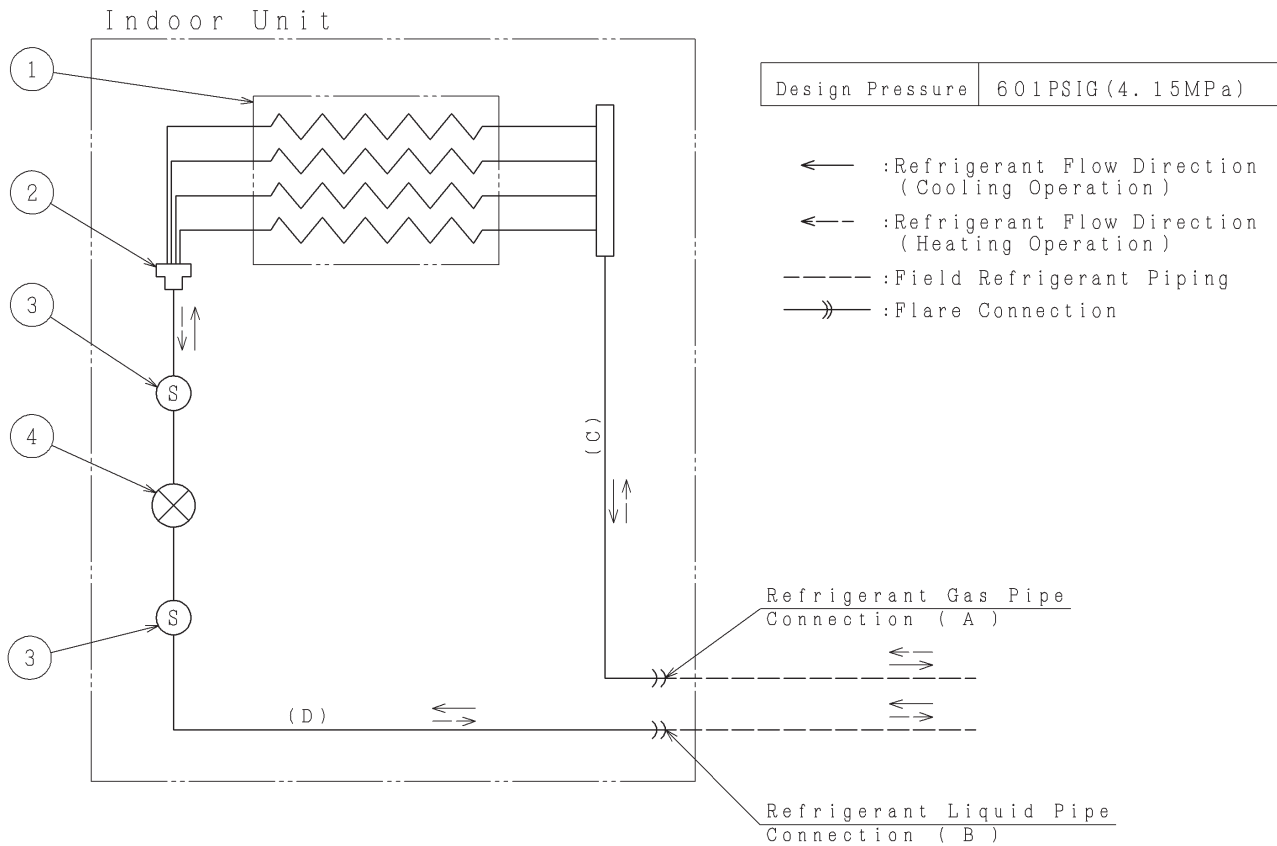
Operation sound is equivalent to an anechoic chamber (free space).
Noise level will be increased by the surrounding noise and echoes.

2.11 Control System

2.11.1 Refrigerant System

- Floor Exposed Type and Floor Concealed Type

Models: (H,Y,C)IFE006B21S, (H,Y,C)IFE008B21S, (H,Y,C)IFE012B21S and (H,Y,C)IFE015B21S
(H,Y,C)IFC006B21S, (H,Y,C)IFC008B21S, (H,Y,C)IFC012B21S and (H,Y,C)IFC015B21S



Mark	Part Name
1	Heat Exchanger
2	Distributor
3	Strainer
4	Electronic Expansion Valve

Unit: inch (mm)

Model	Distributor	(A) Gas Pipe Connection	(B) Liquid Pipe Connection	(C) (OD×T)	(D) (OD×T)
(H,Y,C)IFE(C)006B21S	7 Pass	φ1/2 (12.70)	φ1/4 (6.35)	φ5/8×t0.059 (15.88×1.2)	φ3/8×t0.031 (9.53×0.8)
(H,Y,C)IFE(C)008B21S	7 Pass	φ1/2 (12.70)	φ1/4 (6.35)	φ5/8×t0.059 (15.88×1.2)	φ3/8×t0.031 (9.53×0.8)
(H,Y,C)IFE(C)012B21S	7 Pass	φ1/2 (12.70)	φ1/4 (6.35)	φ5/8×t0.059 (15.88×1.2)	φ3/8×t0.031 (9.53×0.8)
(H,Y,C)IFE(C)015B21S	7 Pass	φ1/2 (12.70)	φ1/4 (6.35)	φ5/8×t0.059 (15.88×1.2)	φ3/8×t0.031 (9.53×0.8)

2.11.2 Standard Operation Sequence

■ Cooling Operation

The sequence may be different depending on the outdoor unit model to be connected. Refer to the “Outdoor Unit Engineering Manual” for details.

■ Dry Operation

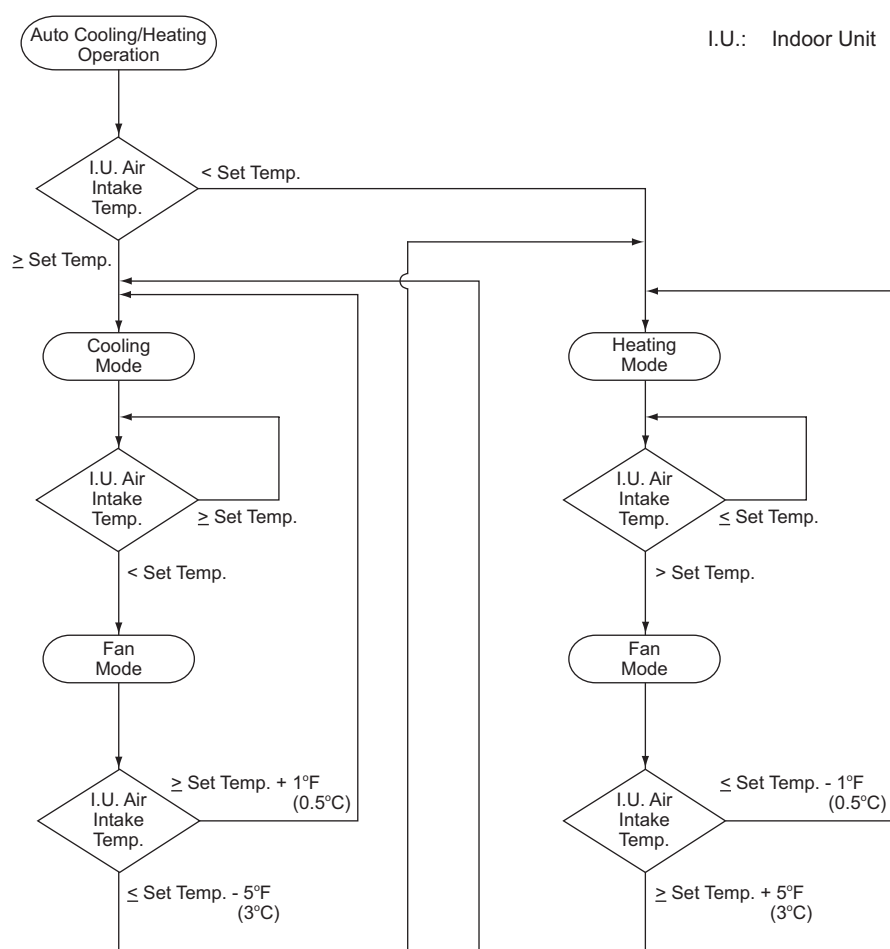
The sequence may be different depending on the outdoor unit model to be connected. Refer to the “Outdoor Unit Engineering Manual” for details.

■ Heating Operation

The sequence may be different depending on the outdoor unit model to be connected. Refer to the “Outdoor Unit Engineering Manual” for details.

■ Automatic Cooling and Heating Operation

It is applicable only for the Heat Recovery System.



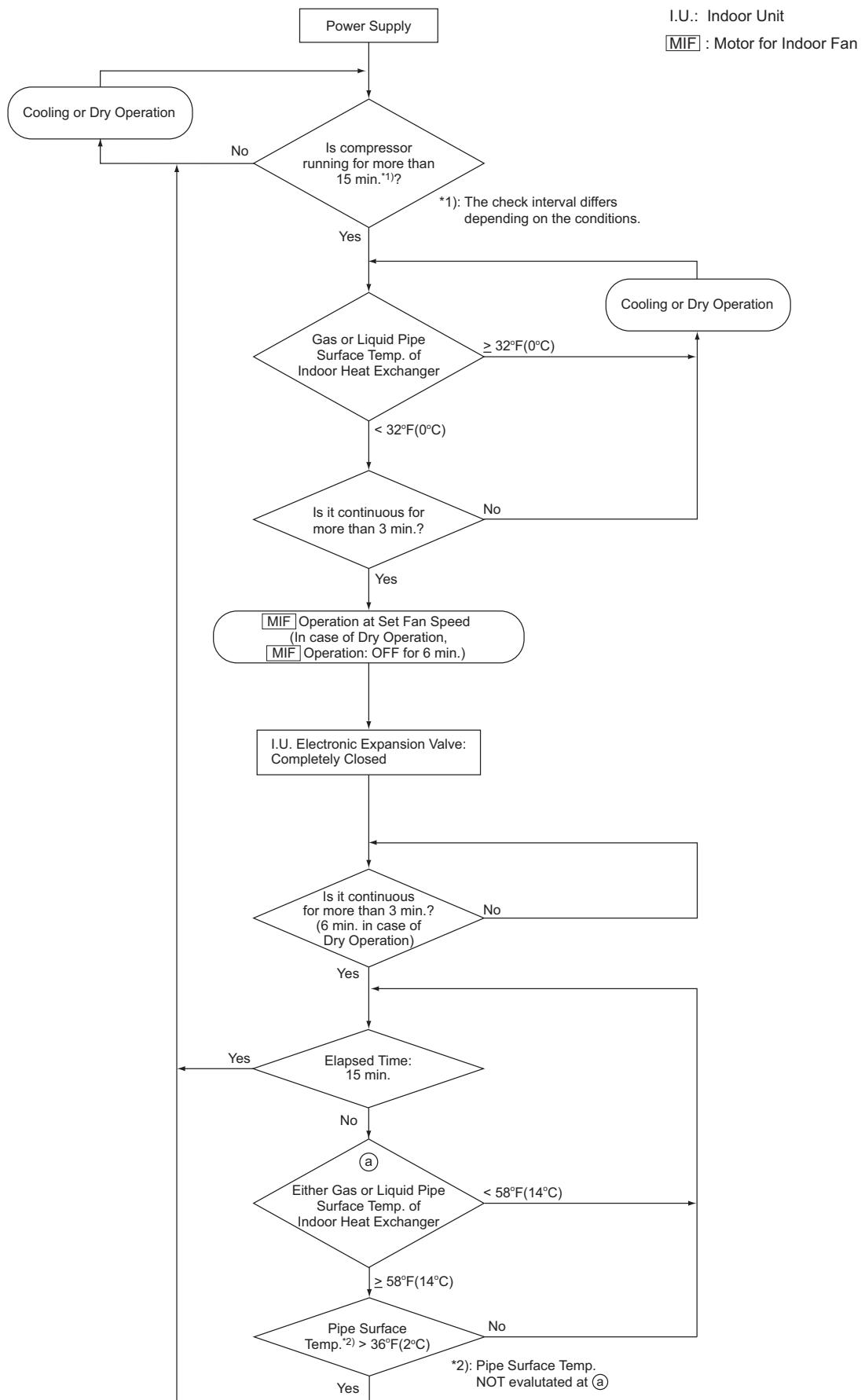
NOTE:

I.U. fan operates continuously when in Cooling, Heating and Fan Mode.

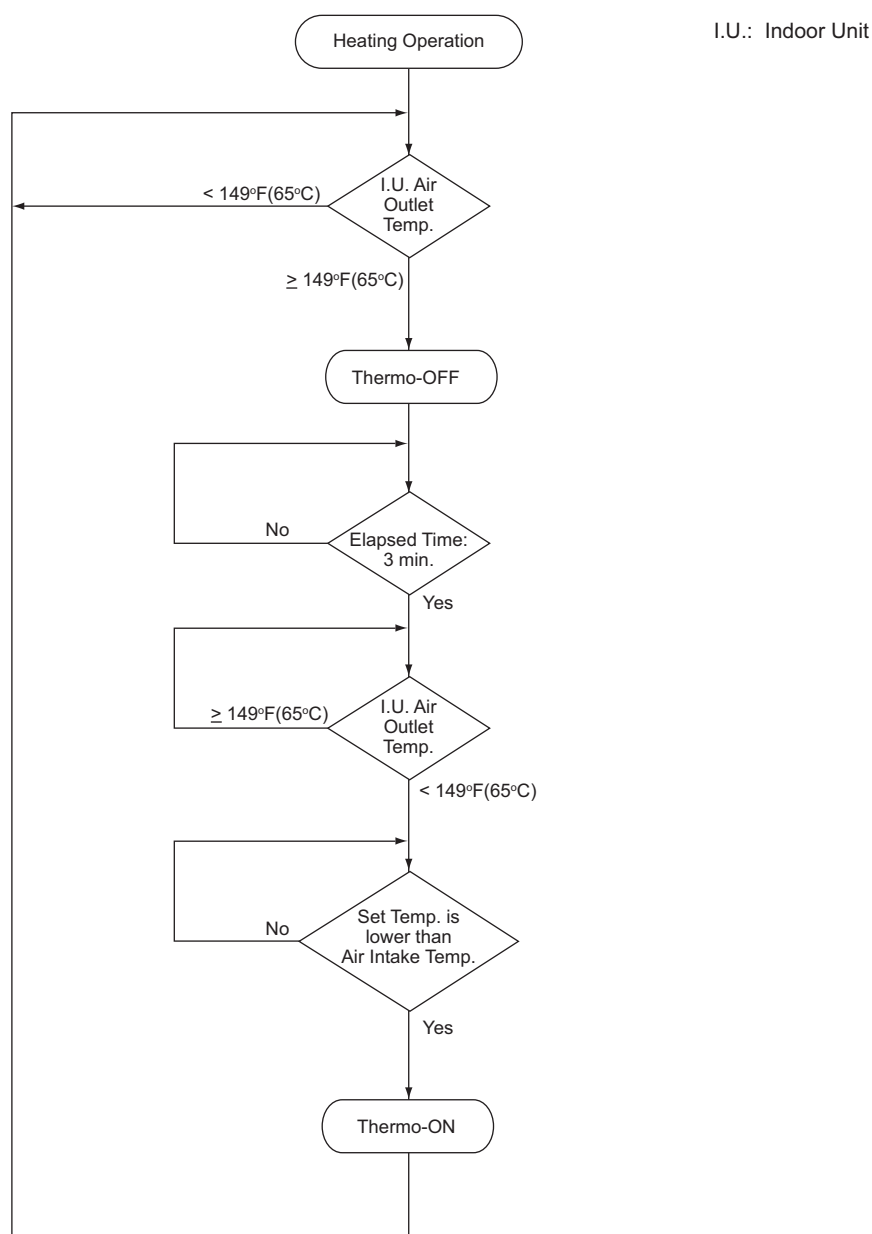
■ Defrosting Operation

The sequence may be different depending on the outdoor unit model to be connected. Refer to the “Outdoor Unit Engineering Manual” for details.

■ Freeze Protection Control during Cooling or Dry Operation



■ Prevention Control for Excessively High Outlet Air Temperature
(High Outlet Air Temperature Heat Lockout)



Thermo-ON/OFF Control for Indoor Unit

NOTE:

Thermo-ON: The outdoor unit and some indoor units are running.

Thermo-OFF: The outdoor unit and some indoor units stay on, but don't run.

■ Activating Protections

The sequence may be different depending on the outdoor unit model to be connected. Refer to the “Outdoor Unit Engineering Manual” for details.

2.11.3 Safety and Control Device Setting

Model		(H,Y,C)IFE006B21S, (H,Y,C)IFE008B21S, (H,Y,C)IFE012B21S, (H,Y,C)IFE015B21S (H,Y,C)IFC006B21S, (H,Y,C)IFC008B21S, (H,Y,C)IFC012B21S, (H,Y,C)IFC015B21S
For Evaporator Fan Motor		
Thermostat	Cut-Out	°F (°C)
	Cut-In	°F (°C)
For Control Circuit		
Fuse		
Capacity		A

266 ±9

(130 ±5)

184.5 ±27

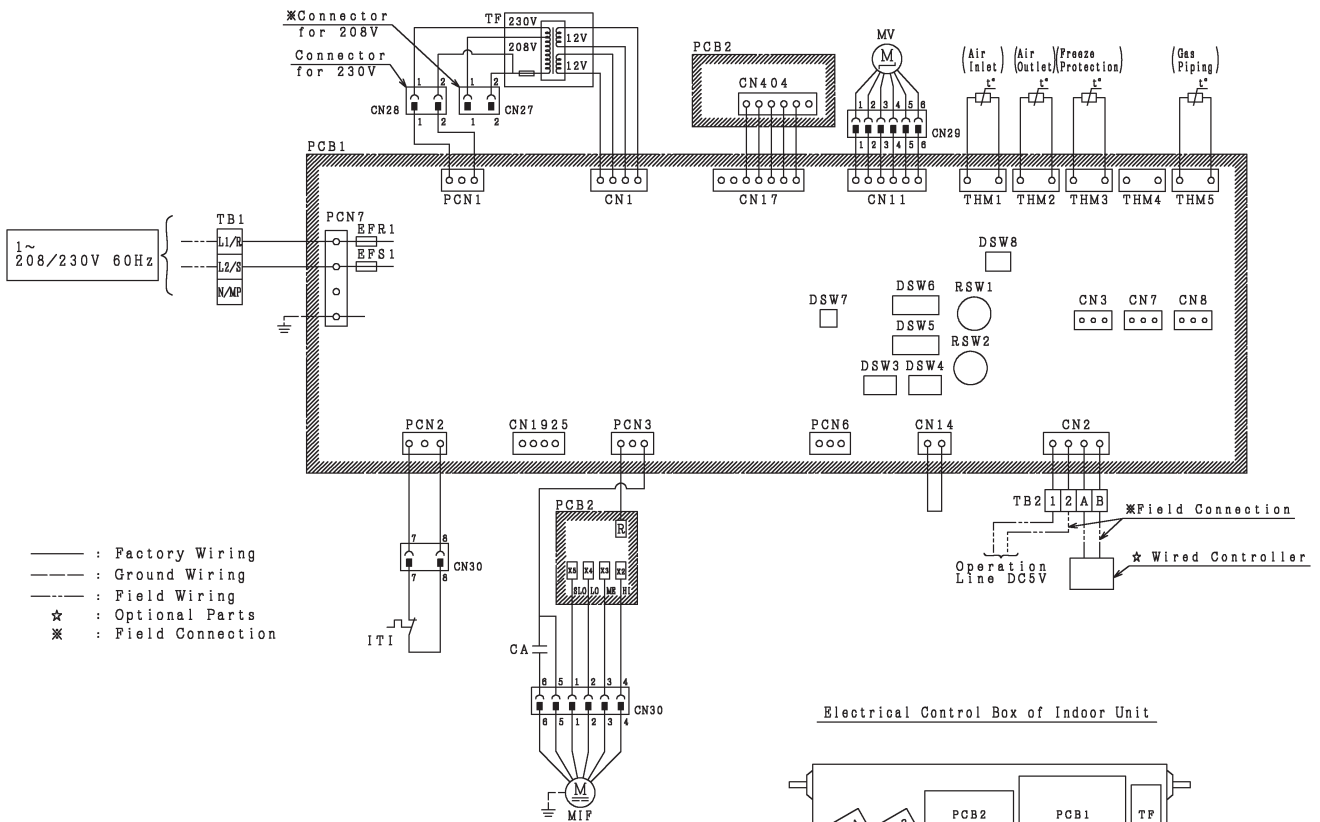
(83 ±15)

5

2.11.4 Wiring Diagram

• Floor Exposed Type

Models: (H,Y,C)IFE006B21S, (H,Y,C)IFE008B21S, (H,Y,C)IFE012B21S and (H,Y,C)IFE015B21S

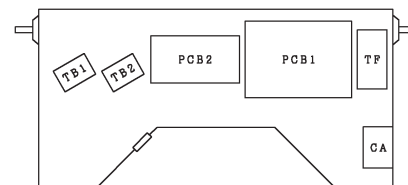


Note:

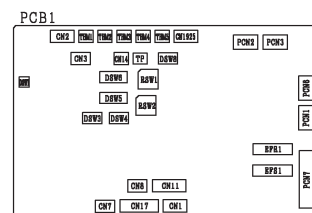
1. All the field wiring and equipment must comply with local codes.

Mark	Name
MIF	Motor for Indoor Fan
MV	Electronic Expansion Valve
EFR1, EFS1	Fuse
IT1	Internal Thermostat for Indoor Fan Motor
TB1, 2	Terminal Block
PCB1, 2	Printed Circuit Board
CA	Capacitor for Indoor Fan Motor
CN3	Optional Connector (For Signal Input)
CN7, 8	Optional Connector (For Signal Output)
CN27~30	Connector
TF	Transformer
THM4	Optional Connector (For Remote Temperature Sensor)
RSW1	Rotary Switch (Unit No. Setting)
RSW2	Rotary Switch (Refrigerant Cycle No. Setting)
DSW3	DIP Switch (Capacity Code Setting)
DSW4	DIP Switch (Unit Model Code Setting)
DSW5	DIP Switch (Refrigerant Cycle No. Setting)
DSW6	DIP Switch (Unit No. Setting)
DSW7	DIP Switch (Fuse Recovery)
DSW8	DIP Switch (Unit Model Code Setting)
CN19, 25, PCN6	Reserved Connector

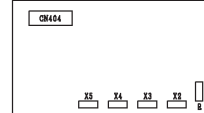
Electrical Control Box of Indoor Unit



Printed Circuit Board

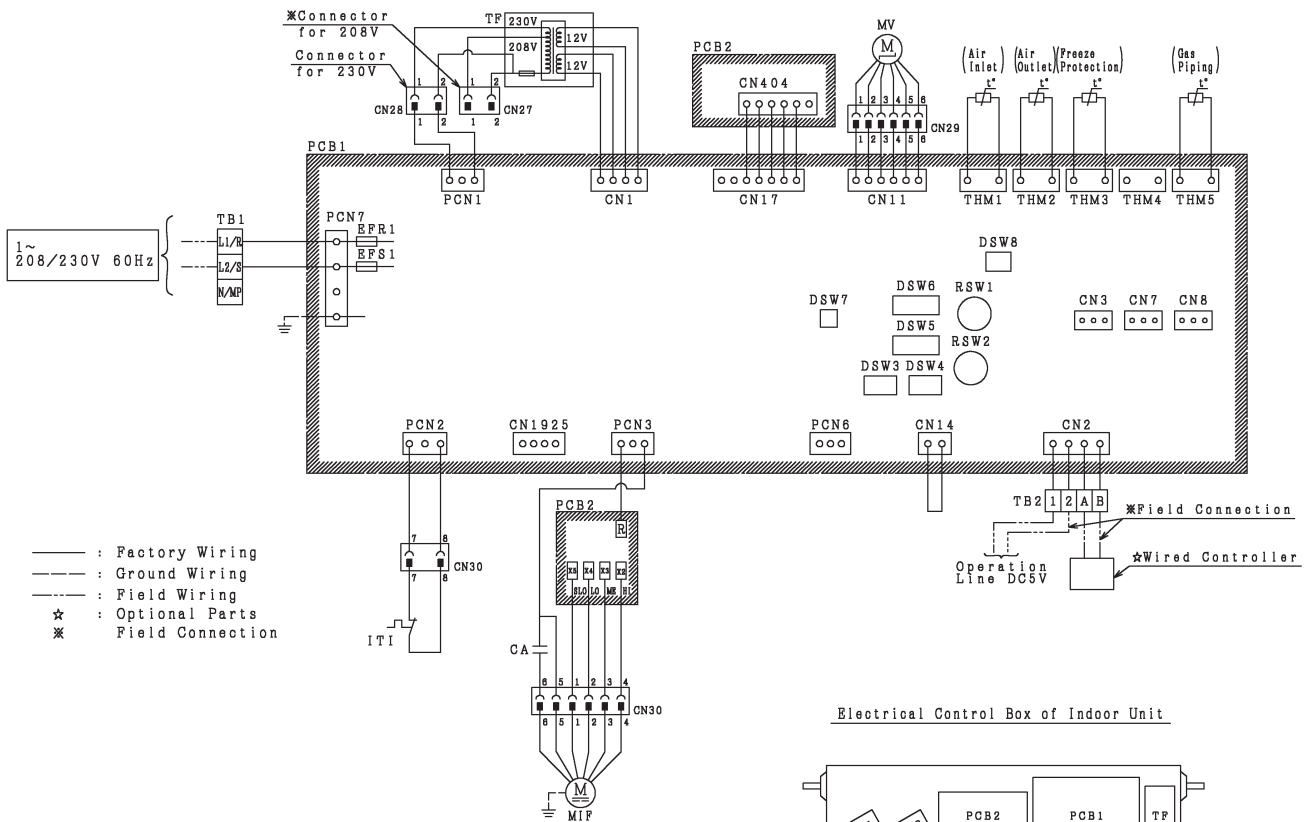


PCB2



● Floor Concealed Type

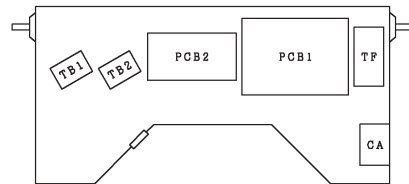
Models: (H,Y,C)IFC006B21S, (H,Y,C)IFC008B21S, (H,Y,C)IFC012B21S and (H,Y,C)IFC015B21S



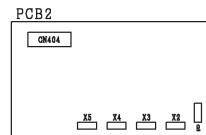
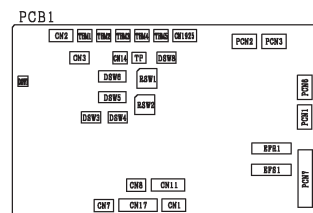
Note:

1. All the field wiring and equipment must comply with local codes.

Electrical Control Box of Indoor Unit



Printed Circuit Board



Mark	Name
MIF	Motor for Indoor Fan
MV	Electronic Expansion Valve
EFR1, EFS1	Fuse
IT1	Internal Thermostat for Indoor Fan Motor
TB1, 2	Terminal Block
PCB1, 2	Printed Circuit Board
CA	Capacitor for Indoor Fan Motor
CN3	Optional Connector (For Signal Input)
CN7, 8	Optional Connector (For Signal Output)
CN27~30	Connector
TF	Transformer
THM4	Optional Connector (For Remote Temperature Sensor)
RSW1	Rotary Switch (Unit No. Setting)
RSW2	Rotary Switch (Refrigerant Cycle No. Setting)
DSW3	DIP Switch (Capacity Code Setting)
DSW4	DIP Switch (Unit Model Code Setting)
DSW5	DIP Switch (Refrigerant Cycle No. Setting)
DSW6	DIP Switch (Unit No. Setting)
DSW7	DIP Switch (Fuse Recovery)
DSW8	DIP Switch (Unit Model Code Setting)
CN1925, PCN6	Reserved Connector

3. Optional Parts

3.1 Line Up

Item No.	Optional Parts	Optional Parts Model Name
3.2	Infrared (IR) Receiver Kit	CWDIRK01
3.3	3P Connector Cable	PCC-1A
3.4	Remote Sensor	THM-R2A
3.5	Relay and 3 Pin Connector Kit	PSC-5RA
3.6	Wired Controller	CIW01
3.7	Simplified Wired Controller	CIS01
3.8	Wireless Controller	CIR01
3.9	Mini Central Controller	CCM01
3.10	Large Central Controller	CCL01
3.11	Computerized Central Controller Software / Adapter	CCCS01 / CCCA01

Refer to the Engineering Manual of Control for details of item 3.6 to 3.11.

3.2 Infrared (IR) Receiver Kit: CWDIRK01

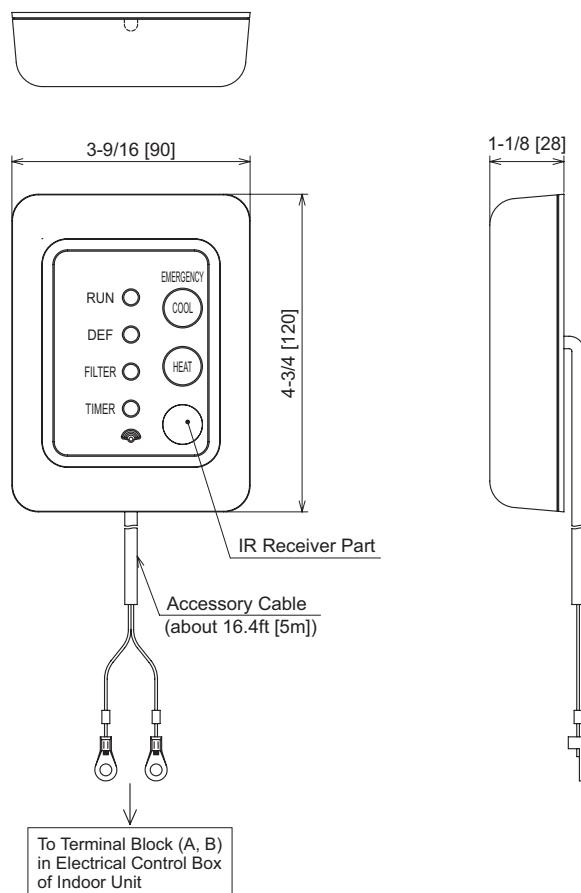
This IR receiver kit is installed with the wall mount to use with the wireless controller.

3.2.1 Specifications

Model	CWDIRK01
Outer Dimension < W × H × D >	3-9/16 × 4-3/4 × 1-1/8 inch (90 × 120 × 28 mm)

3.2.2 Dimensions

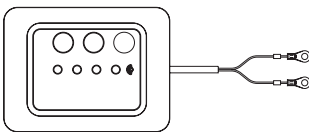




Unit: inch [mm]



3.2.3 Applicable Models

Model	CWDIRK01
Applicable Indoor Unit Model	General-Purpose (Ducted, Cassette, Wall Mount, Ceiling Suspended and Floor Type)
Applicable Wireless Controller	CIR01

3.2.4 Accessories / Options

No.	Accessory	Qty	Remarks
①	IR Receiver Kit CWDIRK01 	1	With Connecting Cable
②	Cable Band 	1	For Clamping Cable
③	Securing Screw 	4	For Installing IR Receiver Kit
④	Securing Screw 	2	For Fixing Cable Clamp
⑤	Cable Clamp 	2	For Clamping Cable

3.2.5 Installation

⚠ WARNING

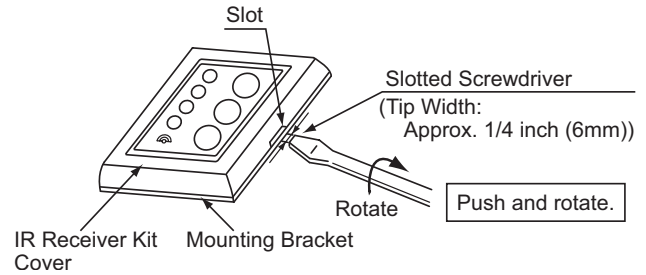
- Turn OFF the power supply completely before setting the DIP switch, installation work, and electrical wiring work for the IR receiver kit. If not, it may cause an electric shock.
- Perform securely the installation work referring to this manual. If the installation is not completed correctly, the IR receiver kit may fall and cause injury.
- Do not install the IR receiver kit where flammable gases may generate or enter. It may cause heat generation or a fire.
- Correctly perform the electrical wiring work. If electrical work is not completed correctly, heat generation at the connection, a fire or an electric shock may occur.
- Make sure that the electrical wires are securely fixed so that no external force affects the terminal connections of the wiring. Not doing so may cause heat generation or a fire.

NOTICE

- When the IR receiver kit is installed near ambient lighting, it may not receive a signal from the wireless controller. Therefore, pay particular attention to the installation position of the IR receiver kit.
- Do not run the connecting cable for the IR receiver kit and the power supply cable (208/230V) in parallel. It may cause a malfunction of the IR receiver kit.
- To ensure correct performance, read this manual together with the “Installation and Maintenance Manual” for the indoor unit and the wireless controller. Forward this information to the building owner and request that they maintain all the equipment manuals.
- CWDIRK01 is for a general-purpose IR receiver kit. It is applied for ducted, cassette, wall mount, ceiling-suspended, and floor type indoor units.

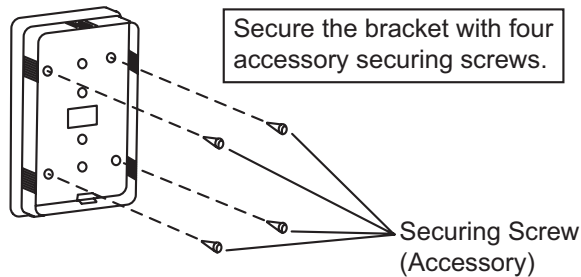
OPTIONAL PARTS

- 1 Perform the installation work for the IR receiver kit while the indoor unit is being installed.
- 2 Turn OFF the power supply for the indoor unit if the IR receiver kit is attached after the indoor unit is installed.
- 3 Install the IR receiver kit using the length of connecting cable (accessory).
The cable length is approximately 17 ft. (5m).
- 4 Open the cover of the IR receiver kit.
Push the slotted screwdriver with a tip width of approximately 1/4 inch (6mm) into the slot of the IR receiver kit cover and rotate it to open the cover as shown in the figure at the right.
- 5 Mount the IR receiver kit onto the wall or the ceiling surface as shown below.



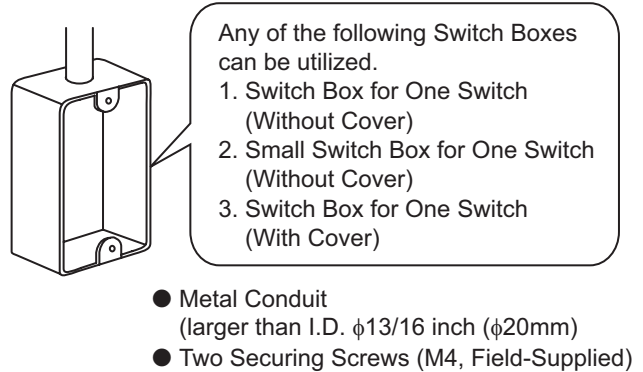
Situation A

- (1) Secure the bracket.

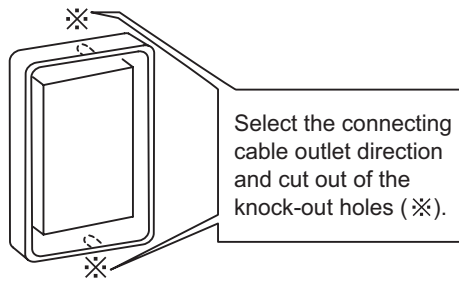


Situation B

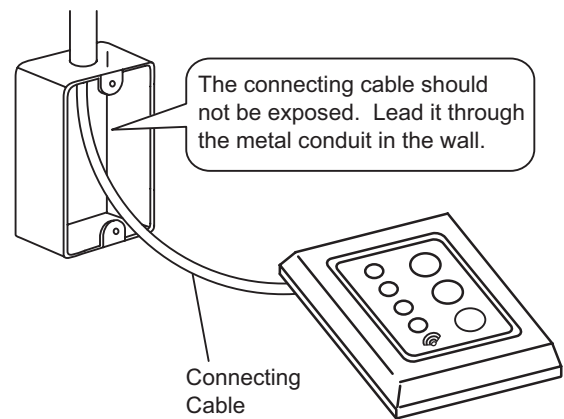
- (1) Prepare the field-supplied switch box (JIS Box). (JIS C8340)



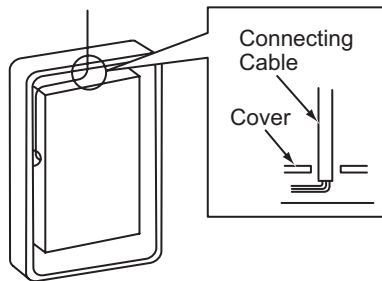
- (2) Select the connecting cable outlet direction and cut out one of the knock-out holes on the cover.



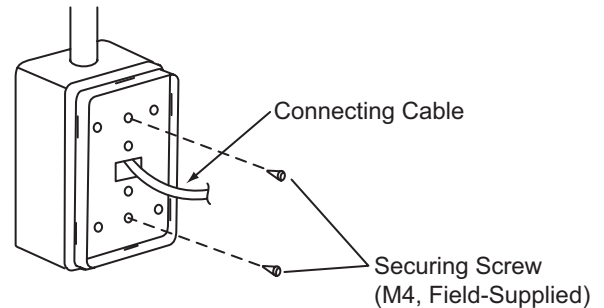
- (2) Run the connecting cable into the metal conduit.



- (3) Lead the connecting cable through the knock-out hole.

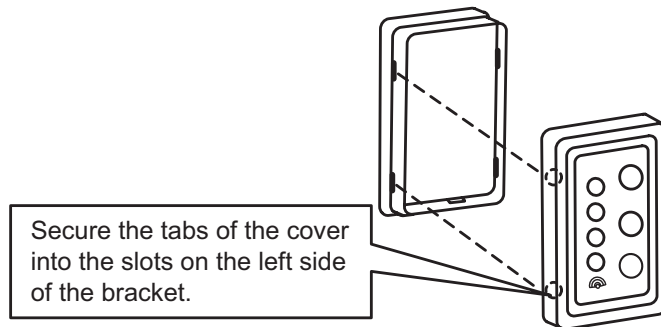


- (3) Secure the bracket.

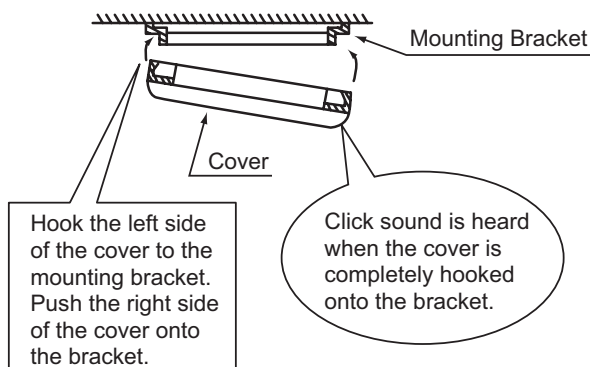


- (4) Attach the IR receiver kit.

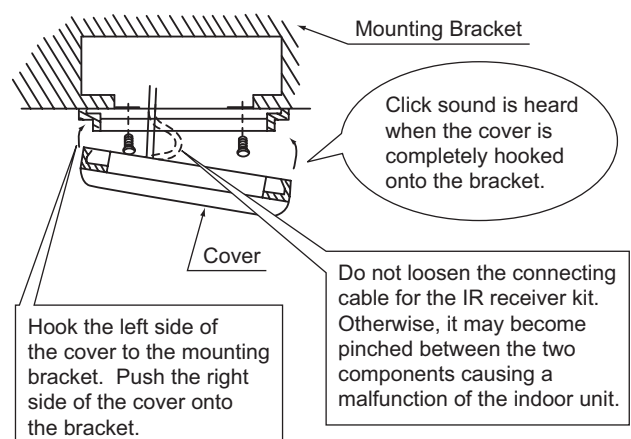
Do not pinch the cable between the bracket and the IR receiver kit cover when attaching the IR receiver kit. Attach the IR receiver kit cover following these directions.



Situation A



Situation B



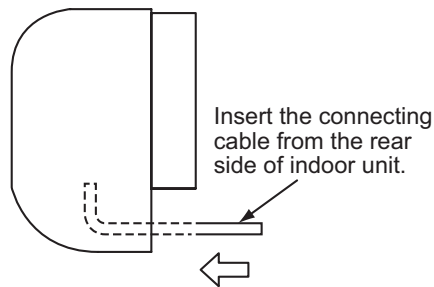
3.2.6 Electrical Wiring

The terminal block (TB2) for the controller cable is located as shown in the figure below. Connect the connecting cable for the IR receiver kit to terminals A and B at TB2. (There is no polarity between terminals A and B.) The details for wiring methods can be found in the “Installation and Maintenance Manual” for the indoor unit.

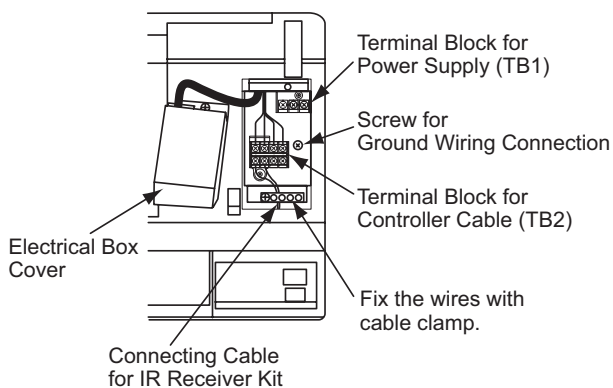
The following wiring method is an example for wall mount indoor units

NOTE:

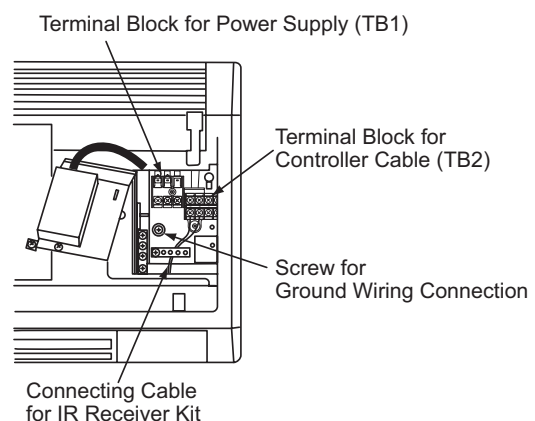
After running the connecting cable, clamp the extra length of the connecting cable using the accessory cable band and place it in the electrical box.



TIWM006 - 012B21S



TIWM015 - 030B21S

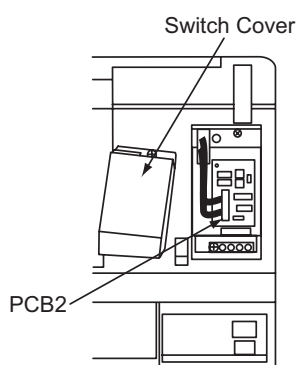


3.2.7 Setting DIP Switches on Indoor Unit Side

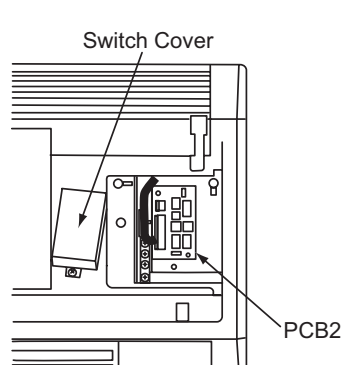
Instructions for setting DIP switches for other indoor units can be found in the Installation and Maintenance Manual for indoor units. The following DIP switch setting is an example for wall mount indoor units.

- 1 The factory setting of SW2 before shipment is “Wireless”. When using an IR receiver kit (CWDIRK01), set the SW2 to “Wired”. If not doing so, the operation is not available.
- 2 Turn OFF the power supply of the indoor and outdoor units completely before setting the DIP switch. If not turning off the power, the setting becomes invalid.
- 3 The positions of the DIP switches are shown below.
Open the switch cover. After the DIP switch is set, re-attach the switch cover. The details for setting DIP switches for an indoor unit can be found in the Installation and Maintenance Manual for indoor units.

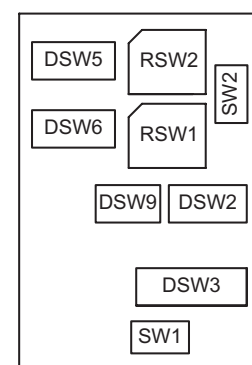
TIWM006 - 012B21S



TIWM015 - 030B21S



DIP Switch PCB (PCB2)



3.2.8 Setting DIP Switch on IR Receiver Kit Side

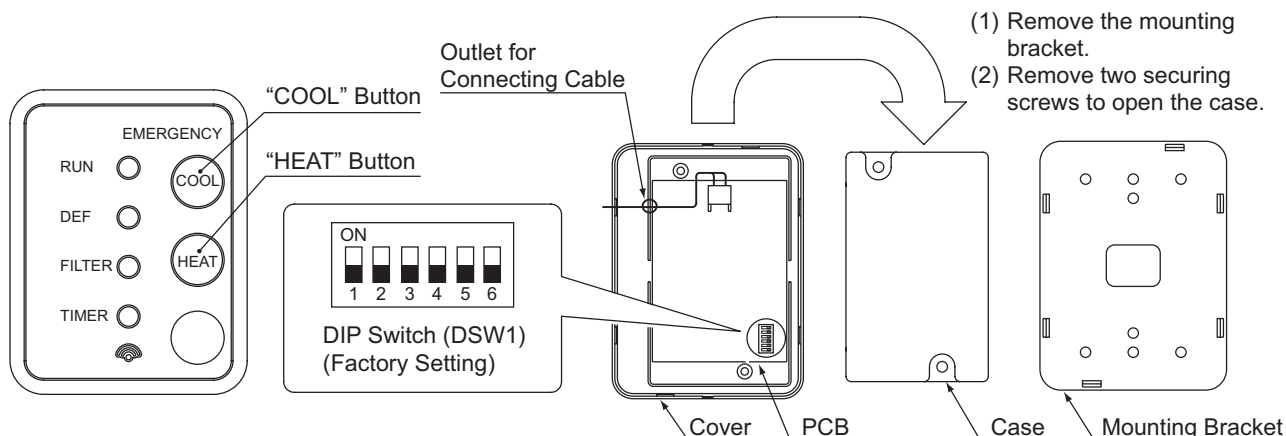
WARNING

Turn OFF the power supply completely before setting the DIP switch for an IR receiver kit.
Not doing so may cause an electric shock.

- 1 The following switches are on the IR receiver kit.

NOTE:

When the case is closed, pay particular attention to the outlet position for connecting cable.



- 2 Emergency Operation Setting

"COOL" and "HEAT" switches are used for emergency operation when the batteries for the wireless controller are low.

- (1) Switch "COOL": Press "COOL" so that the cooling operation is started.
Press "COOL" again so that the cooling operation is stopped.
- (2) Switch "HEAT": Press "HEAT" so that the heating operation is started.
Press "HEAT" again so that the heating operation is stopped.

NOTE:

During an emergency operation, a yellow light "📶" flashes (0.5 second ON/0.5 second OFF).

The temperature setpoint and the fan speed for the cooling/heating operation are the same as before starting an emergency operation.

- 3 The DIP switch (DSW1) is for the optional function selection. If the optional function selection is required, set the DIP switch as follows.

Optional Function	DIP Switch Setting (DSW1)						Details
	1	2	3	4	5	6	
Main/Sub Setting	O	X	X	X	X	X	Change main (OFF setting)/ sub (ON setting) wireless controller for a two-wireless controller system.
Identifying of Indoor Unit	X	O	X	X	X	X	It functions as B Mode (identification of indoor unit) of the wireless controller when it is "ON".
Invalidity of Emergency Operation	X	X	X	O	X	X	The switches for emergency operation are invalid.

O: ON

X: OFF

NOTICE

Review the following optional function settings when a function for the IR receiver kit is selected from the wireless controller or the centralized controller.

- The optional functions "Cooling Lower Limit for Setting Temperature" and "Heating Upper Limit for Setting Temperature" are not available with the wireless controller.
- The optional function setting "Fixing of Setting Temperature" is not available. When the operation mode is changed from the wireless controller, the indicated temperature on the wireless controller becomes the set temperature of the wired controller.

3.2.9 Identifying Indoor Units Installed in a Side-by-Side Operation

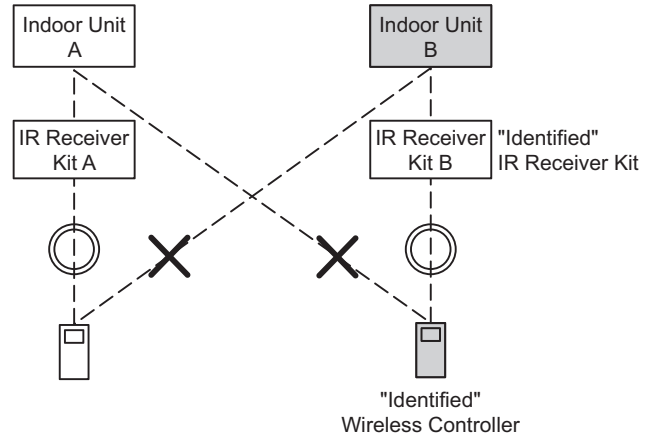
⚠ WARNING

Turn OFF the power supply completely before setting the DIP switch for the IR receiver kit. Not doing so can cause an electric shock.

When two indoor units are installed side by side, the commands from the wireless controller may be received by both indoor units. The function, "Identifying of Indoor Units Installed Side by Side" enables operation of the individual unit correctly without interfering with the other unit's operation. As shown in the figure at the right, the IR receiver kit of A and B are set side by side. In this instance, unit B is set as "Identifying Indoor Units Installed Side by Side".

NOTE:

This function setting is required at the receiver side. It should be set according to the Installation Manual for indoor units. Contact your distributor for details.



Setting of Identifying of Indoor Units Installed Side by Side

- 1 IR Receiver Kit Setting
Set the Number 2 pin of the IR receiver kit DIP switch (DSW1) at the "Identified" Unit B "ON" side.
- 2 Wireless Controller
Set the wireless controller according to the Installation and Maintenance Manual for the Wireless Controller.

Cancellation of Identifying of Indoor Units Installed Side by Side

- 1 IR Receiver Kit Setting
Set the Number 2 pin of the IR receiver kit DIP switch (DSW1) "OFF" side for cancellation.
- 2 Wireless Controller
Cancel the wireless controller setting according to the Installation and Maintenance Manual for the Wireless Controller.

3.2.10 Simultaneous Operation

⚠ WARNING

- Turn OFF the power supply completely before setting the DIP switch and electrical wiring work for the IR receiver kit. Not doing so can cause an electric shock.
- Accurately perform the electrical wiring work. If the electrical work is not completed correctly, heat generation at the connection, a fire, or an electric shock may occur.
- Make sure that the electrical wires are adequately clamped with a cable clamp and not in a manner that applies too much external force to the terminal connections of the wirings. If done correctly, the result could cause heat generation or a fire.

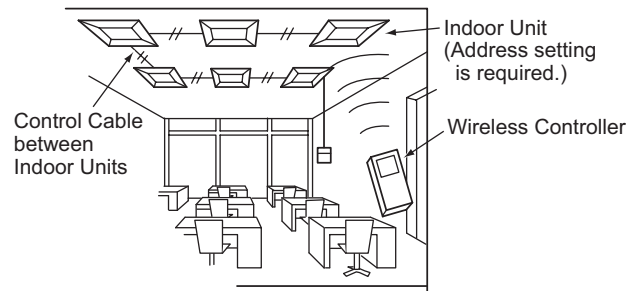
NOTICE

- Do not run the connecting cable for IR receiver kit and the power supply cable (208/230V) in parallel. It may cause a malfunction of the IR receiver kit.

Up to 16 indoor units can be simultaneously controlled using one wireless controller. When multiple indoor units are installed in a large room, all the indoor units can be controlled to start/stop with only one wireless controller.

NOTE:

Do not apply a simultaneous operation for the indoor units installed separately in different rooms. Some units may be left without turning OFF the power supply.

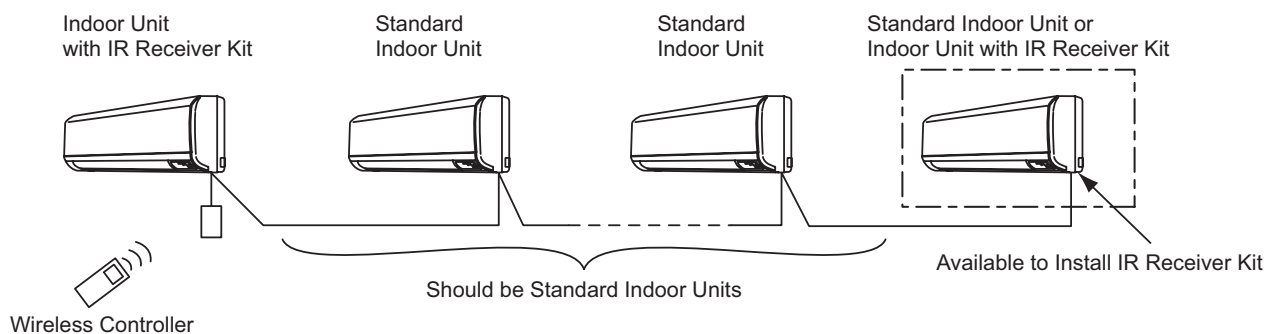


Control Example of Simultaneous Operation of Multiple Units

(Example of 4-way cassette type indoor units.)

Installation of IR Receiver Kit

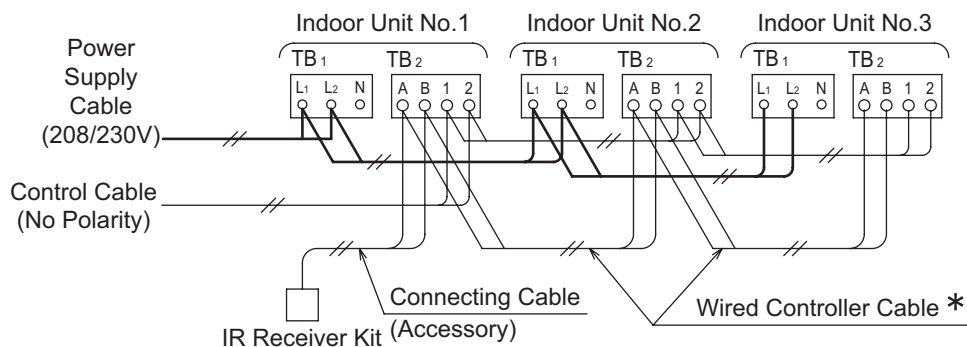
In an instance of simultaneous operation of multiple (up to 16) indoor units by the wireless controller, install the IR receiver kit only to the unit to be operated. Other units should be the standard units without the IR receiver kit. If multiple IR receiver kits are required to be installed, two IR receiver kits are the maximum.



Electrical Wiring Connecting and Setting

- 1 Connection between Indoor Units
Perform the connection work as shown below.

Power Supply Cable 208/230V



* For twin, triple or quad combinations, a communication cable for the wireless controller is not required.

Use the field-supplied communication cable (AWG18) for the wired controller cable. The total length should be within 1640ft (500m). If the total length is less than 98ft (30m), AWG22 cables can be used.

- 2 Do not run the connected wireless controller cable and the power supply cable (208/230V) in parallel in the indoor units.
Stabilize the cable with cable bands. Along with the wiring outside the indoor units, the control cables should not run with the power supply cable (208/230V). Keep a separation of more than 12 inches (30cm) or run the cable through a grounded metal conduit.

- 3 Unit Number Setting
The indoor unit numbers are set by the auto-address function. Therefore, an indoor unit number setting is not required. If the indoor unit number is fixed, set the unit number of all indoor units respectively and serially. It is recommended that the unit number settings begin with "1". The setting is set not to overlap the unit number.

Unit Number Setting

DSW6 (Tens Digit)	RSW1 (Units Digit)	Ex.: Set for No. 16 Unit
Factory setting for DSW6 and RSW1 were set to "0". Max. 63 units are available for setting.		Set No.1 pin ON. Set at "6".

3.2.11 Test Run by Wireless Controller (CIR01)

After all installations are completed, a test run should be performed.

- (1) Perform the test run according to the Installation Manual of the wireless controller.
- (2) The test run from the wireless controller switch takes two hours to complete.

NOTE:

For the wall mount indoor units, if the TIMER indicator (green) is flashing (0.5 second ON/0.5 second OFF) after two hours, an alarm may occur. Operate the indoor unit ,and check for abnormality.

3.2.12 Alarm Indication

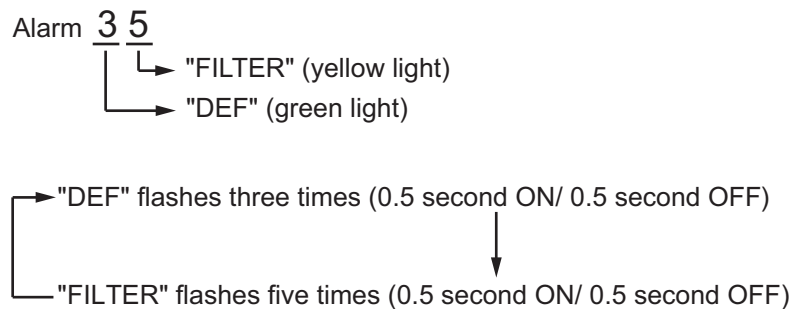
NOTICE

- If a malfunction occurs, such as safety device actuation, during the test run or the normal operation, "RUN" (red light) flashes (0.5 second ON / 0.5 second OFF).
- The alarm codes are indicated by the number of LED flashes of "DEF" (green light) and "FILTER" (yellow light).

The first LED light is green. The number of times this LED flashes (0.5 second ON and OFF) will tell you the "DEF" Alarm Code.

The second LED light is yellow. The number of times this LED flashes (0.5 second ON and OFF) will tell you the "FILTER" Alarm Code.

Example



These signals are repeated until the alarm is reset.

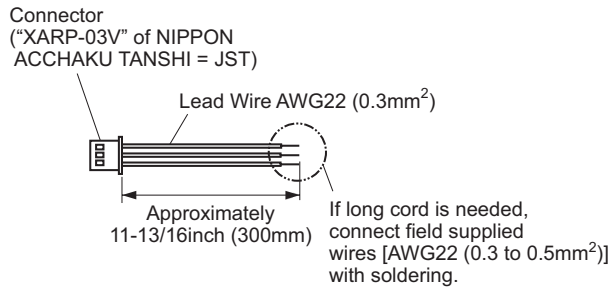
- "RUN" (red light) flashing (1 second ON/1 second OFF) indicates an abnormal transmission (connector loose, connector disconnection, broken wire, or incorrect wiring, or something similar) between the indoor unit and the IR receiver kit.
- When the IR receiver kit is connected to multiple indoor units, the alarm code is indicated for each indoor unit in order.

Alarm Code Table

Further details for alarm codes can be found in the "Installation and Maintenance Manual" for the indoor unit.

3.3 3P Connector Cable: PCC-1A

This accessory connector is utilized to provide remote start/stop capability (binary input) to an indoor unit and provide operating status (binary output) of an indoor unit's functions. (System Parts: One set contains five 3P cords.)

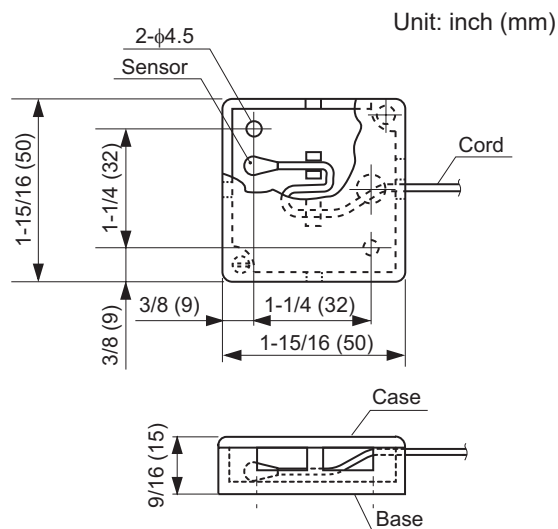


Name	3P Connector Cable
Model	PCC-1A
Remarks	One set contains five 3P connector cables.

3P Connector Cable

3.4 Remote Sensor: THM-R2A

When a remote temperature sensor is installed with an indoor unit, the indoor unit is configurable to use the temperature at the location of the remote sensor OR the average of the unit's return air temperature and the temperature at the location of the remote sensor to control that unit. (reference the specific controller Installation Manual for function configuration details)

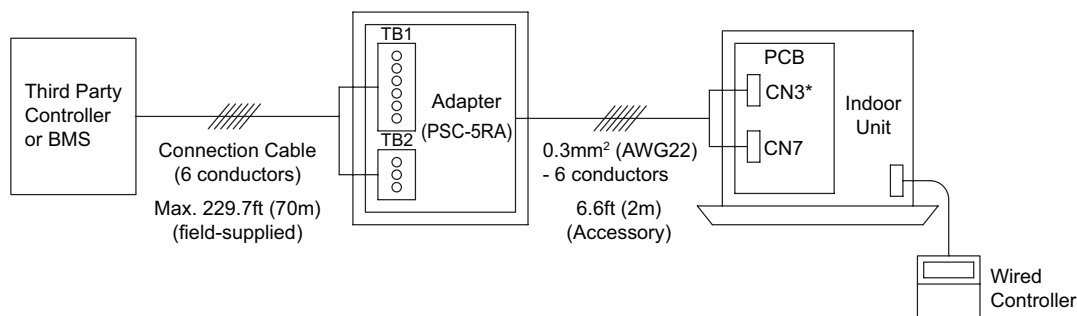
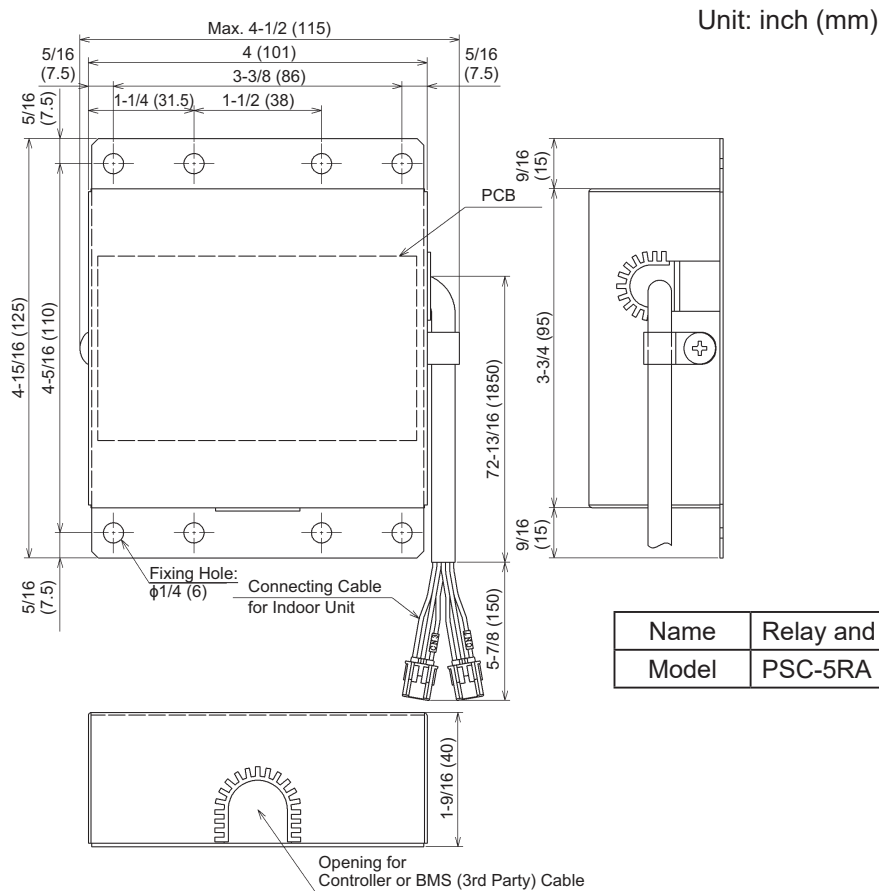


Specifications

Item		Specification
Model		THM-R2A
Case	Material	ABS Resin
	Color	Silky White
Base	Material	ABS Resin
	Color	Silky White
Sensor	Part Name	Thermistor
	Cord Length	approx. 26 ft (8m)

3.5 Relay and 3 Pin Connector Kit: PSC-5RA

This relay kit provides for basic input/output integration functionality (indoor unit ON/OFF, operating mode, alarm status) to third party controllers and Building Management Systems (BMS).



*: Refer to Service Manual for connector numbers.

Item	Signal	Description	Specifications
Third Party Controller or BMS	Input 1	Input level signal or pulse signal for voltage from the third party controller or BMS	Voltage: 12VDC, 10mA Voltage: 24VDC, 10mA Pulse Range: 500ms or more
	Input 2		
Third Party Controller or BMS	Output 1	Output signal from the wired controller	24VDC From 10mA to 1A
	Output 2		

Refer to the Indoor Unit Manual for Input/Output mode setting by the wired controller.

4. Selection Data

4.1 Selection Guide

Refer to Engineering Manual for the Outdoor Unit.

4.2 Capacity Table

4.2.1 Cooling Capacity

Floor Exposed and Floor Concealed: (H,Y,C)IFE006~015B21S, (H,Y,C)IFC006~015B21S

Indoor Unit Model	Indoor Unit Air Temp. (°FWB) Outdoor Air Temp. (°FDB)	61		63		65		67		69		71		73	
		TC (MBH)	SHC (MBH)	TC (MBH)	SHC (MBH)	TC (MBH)	SHC (MBH)	TC (MBH)	SHC (MBH)	TC (MBH)	SHC (MBH)	TC (MBH)	SHC (MBH)	TC (MBH)	SHC (MBH)
006	70	6.2	4.8	6.3	4.9	6.5	4.9	6.5	4.9	6.7	4.9	6.9	5.0	7.1	5.0
	80	6.0	4.7	6.1	4.8	6.2	4.8	6.3	4.8	6.5	4.8	6.7	4.9	6.9	5.0
	95	5.6	4.5	5.8	4.6	5.9	4.7	6.0	4.7	6.2	4.7	6.4	4.7	6.5	4.7
	110	4.0	3.8	4.0	3.8	3.9	3.7	3.8	3.6	3.8	3.6	3.9	3.7	3.9	3.7
	114	3.4	3.3	3.4	3.4	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
	118	2.8	2.7	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8
008	70	8.3	6.6	8.4	6.6	8.6	6.6	8.7	6.7	9.0	6.8	9.2	6.8	9.4	6.9
	80	8.0	6.5	8.2	6.6	8.3	6.6	8.4	6.6	8.7	6.6	8.9	6.7	9.1	6.7
	95	7.5	6.2	7.7	6.3	7.8	6.3	8.0	6.4	8.3	6.5	8.5	6.5	8.7	6.5
	110	5.4	5.2	5.3	5.1	5.2	5.0	5.1	5.0	5.1	5.0	5.2	5.1	5.2	5.1
	114	4.5	4.5	4.5	4.5	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.5	4.5
	118	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7
012	70	12.4	9.8	12.7	9.9	12.9	9.8	13.0	9.9	13.5	10.0	13.8	10.1	14.2	10.1
	80	12.1	9.6	12.3	9.7	12.5	9.8	12.6	9.7	13.0	9.8	13.4	9.9	13.7	9.9
	95	11.3	9.3	11.5	9.3	11.8	9.4	12.0	9.5	12.4	9.5	12.8	9.6	13.1	9.7
	110	8.1	7.7	7.9	7.5	7.8	7.5	7.6	7.4	7.7	7.4	7.7	7.5	7.8	7.5
	114	6.8	6.7	6.7	6.7	6.7	6.7	6.6	6.6	6.6	6.6	6.7	6.7	6.7	6.7
	118	5.5	5.5	5.5	5.5	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6
015	70	15.5	12.7	15.8	12.8	16.2	13.0	16.3	13.0	16.8	13.3	17.3	13.3	17.7	13.5
	80	15.1	12.5	15.3	12.7	15.6	12.8	15.8	12.8	16.3	12.9	16.8	13.1	17.1	13.2
	95	14.1	12.0	14.4	12.1	14.7	12.3	15.0	12.5	15.5	12.6	16.0	12.8	16.3	12.9
	110	10.1	10.1	9.9	9.9	9.7	9.7	9.5	9.5	9.6	9.6	9.7	9.7	9.7	9.7
	114	8.5	8.5	8.4	8.4	8.3	8.3	8.2	8.2	8.3	8.3	8.3	8.3	8.4	8.4
	118	6.9	6.9	6.9	6.9	6.9	6.9	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0

TC: Total Capacity

SHC: Sensible Heat Capacity

Refer to Outdoor Unit Capacity Tables as actual performance data affected by indoor and outdoor unit combination.

4.2.2 Heating Capacity

Floor Exposed and Floor Concealed: (H,Y,C)IFE006~015B21S, (H,Y,C)IFC006~015B21S

Indoor Unit Model	Indoor Unit Air Temp. (°FDB) Outdoor Air Temp. (°FWB)	63	66	68	70	74	77
		TC (MBH)	TC (MBH)	TC (MBH)	TC (MBH)	TC (MBH)	TC (MBH)
006	21	5.3	5.3	5.3	5.3	5.2	5.2
	25	5.5	5.5	5.5	5.5	5.5	5.4
	29	5.8	5.8	5.8	5.8	5.7	5.6
	33	6.1	6.1	6.1	6.1	5.9	5.8
	37	6.3	6.3	6.3	6.3	6.2	6.0
	41	6.6	6.6	6.6	6.6	6.4	6.3
	43	6.7	6.7	6.7	6.7	6.5	6.4
	47	7.0	7.0	7.0	7.0	6.7	6.4
	51	7.2	7.2	7.2	7.2	6.7	6.4
	55	7.6	7.5	7.3	7.2	6.7	6.4
	59	7.6	7.5	7.3	7.2	6.7	6.4
008	21	7.1	7.1	7.1	7.1	7.0	7.0
	25	7.4	7.4	7.4	7.4	7.3	7.2
	29	7.8	7.8	7.8	7.8	7.6	7.5
	33	8.1	8.1	8.1	8.1	8.0	7.8
	37	8.5	8.5	8.5	8.5	8.3	8.1
	41	8.8	8.8	8.8	8.8	8.6	8.4
	43	9.0	9.0	9.0	9.0	8.7	8.5
	47	9.4	9.4	9.4	9.3	9.0	8.5
	51	9.7	9.7	9.7	9.6	9.0	8.5
	55	10.2	10.1	9.8	9.6	9.0	8.5
	59	10.2	10.1	9.8	9.6	9.0	8.5
012	21	10.6	10.6	10.6	10.6	10.5	10.4
	25	11.1	11.1	11.2	11.2	11.0	10.9
	29	11.7	11.7	11.7	11.7	11.5	11.3
	33	12.2	12.2	12.2	12.2	11.9	11.7
	37	12.7	12.7	12.7	12.7	12.4	12.2
	41	13.3	13.3	13.2	13.2	12.9	12.6
	43	13.5	13.5	13.5	13.5	13.1	12.8
	47	14.1	14.0	14.0	14.0	13.5	12.8
	51	14.6	14.6	14.6	14.4	13.5	12.8
	55	15.3	15.1	14.8	14.4	13.5	12.8
	59	15.3	15.1	14.8	14.4	13.5	12.8
015	21	13.4	13.4	13.4	13.4	13.3	13.1
	25	14.0	14.0	14.0	14.1	13.8	13.7
	29	14.7	14.7	14.7	14.7	14.4	14.2
	33	15.4	15.4	15.4	15.4	15.0	14.8
	37	16.0	16.0	16.0	16.0	15.6	15.3
	41	16.7	16.7	16.7	16.7	16.2	15.9
	43	17.0	17.0	17.0	17.0	16.5	16.1
	47	17.7	17.7	17.7	17.7	17.0	16.1
	51	18.4	18.4	18.3	18.2	17.0	16.1
	55	19.3	19.0	18.6	18.2	17.0	16.1
	59	19.3	19.0	18.6	18.2	17.0	16.1

TC: Total Capacity

Refer to Outdoor Unit Capacity Tables as actual performance data affected by indoor and outdoor unit combination.

Important Notices about Indoor Units Produced in September 2019 or Later*¹

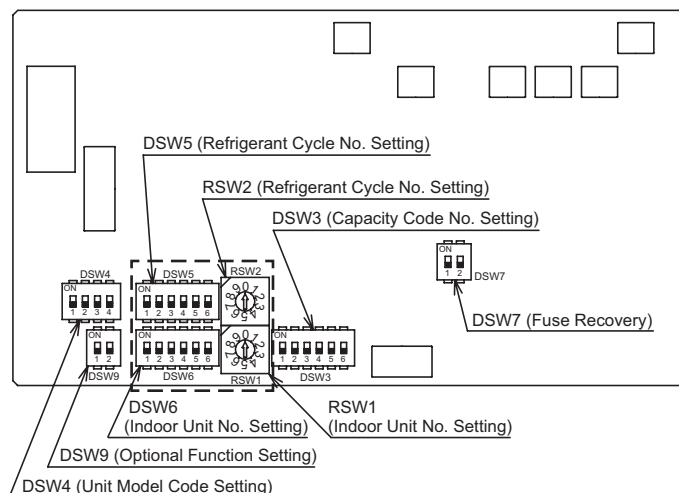
*¹ Refer to Technical Bulletin for applicable serial numbers.

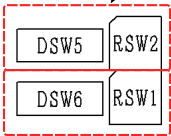

















































2. Indoor Unit Type

2.11.4 Wiring Diagram (Continued)

Control PCB for the following models are changed and layout of rotary switch and DIP switch settings are changed. Due to this change, wiring diagrams are also changed.

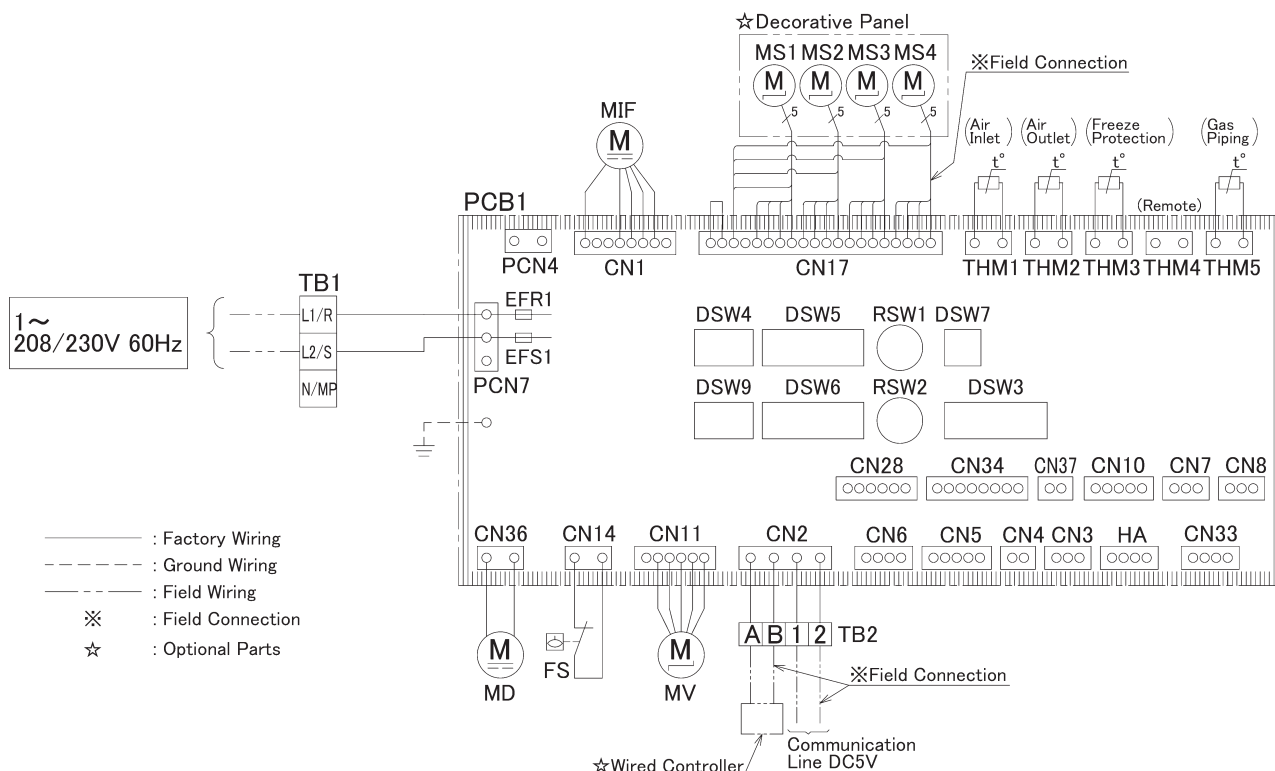
- 4-Way Cassette [(H,Y,C)IC4008 to 048B21S]
- 2-Way Cassette [(H,Y,C)IC2018, 024B21S]
- 1-Way Cassette [(H,Y,C)IC1006 to 015B21S]
- 4-Way Cassette Mini [(H,Y,C)ICM008 to 018B21S]
- Ceiling Suspended [(H,Y,C)ICS015 to 036B21S]



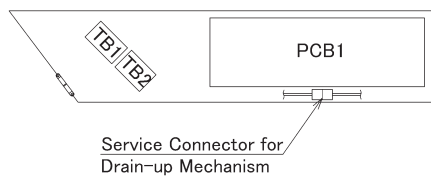
Produced in August 2019 or Earlier	Produced in September 2019 or Later												
<p>Arrangement of Rotary Switch and DIP Switch</p> <p>Refrigerant Cycle No. Setting (Yellow)</p>  <p>Unit No. Setting (Red)</p>	<p>Arrangement of Rotary Switch and DIP Switch</p> <p>Refrigerant Cycle No. Setting (Yellow)</p>  <p>Unit No. Setting (Red)</p>												
<p>Unit No. Setting (RSW1 and DSW6)</p> <table><tr><td><p>DSW6 (Tens Digit)</p><p>ON OFF</p></td><td><p>RSW1 (Units Digit)</p><p>Setting Position</p><p>Set by inserting slotted screwdriver into the groove.</p></td><td><p>Ex.) Set at No.16 Unit</p><p>DSW6</p><p>ON OFF</p><p>Set No.1 Pin at ON side</p><p>RSW1</p><p>Set at "6"</p></td></tr><tr><td colspan="3"><p>Before shipment, DSW6 and RSW1 are set at "0".</p><p>For the units supporting H-LINK II, the unit No. can be set for Max. 64 indoor units (No.0-63).</p></td></tr></table>	<p>DSW6 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW1 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.16 Unit</p> <p>DSW6</p>  <p>ON OFF</p> <p>Set No.1 Pin at ON side</p> <p>RSW1</p>  <p>Set at "6"</p>	<p>Before shipment, DSW6 and RSW1 are set at "0".</p> <p>For the units supporting H-LINK II, the unit No. can be set for Max. 64 indoor units (No.0-63).</p>			<p>Unit No. Setting (RSW2 and DSW6)</p> <table><tr><td><p>DSW6 (Tens Digit)</p><p>ON OFF</p></td><td><p>RSW2 (Units Digit)</p><p>Setting Position</p><p>Set by inserting slotted screwdriver into the groove.</p></td><td><p>Ex.) Set at No.16 Unit</p><p>DSW6</p><p>ON OFF</p><p>Set No.1 Pin at ON side</p><p>RSW2</p><p>Set at "6"</p></td></tr><tr><td colspan="3"><p>Before shipment, DSW6 and RSW2 are set at "0".</p><p>For the units supporting H-LINK II, the unit No. can be set for Max. 64 indoor units (No.0-63).</p></td></tr></table>	<p>DSW6 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW2 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.16 Unit</p> <p>DSW6</p>  <p>ON OFF</p> <p>Set No.1 Pin at ON side</p> <p>RSW2</p>  <p>Set at "6"</p>	<p>Before shipment, DSW6 and RSW2 are set at "0".</p> <p>For the units supporting H-LINK II, the unit No. can be set for Max. 64 indoor units (No.0-63).</p>		
<p>DSW6 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW1 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.16 Unit</p> <p>DSW6</p>  <p>ON OFF</p> <p>Set No.1 Pin at ON side</p> <p>RSW1</p>  <p>Set at "6"</p>											
<p>Before shipment, DSW6 and RSW1 are set at "0".</p> <p>For the units supporting H-LINK II, the unit No. can be set for Max. 64 indoor units (No.0-63).</p>													
<p>DSW6 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW2 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.16 Unit</p> <p>DSW6</p>  <p>ON OFF</p> <p>Set No.1 Pin at ON side</p> <p>RSW2</p>  <p>Set at "6"</p>											
<p>Before shipment, DSW6 and RSW2 are set at "0".</p> <p>For the units supporting H-LINK II, the unit No. can be set for Max. 64 indoor units (No.0-63).</p>													
<p>Refrigerant Cycle No. Setting (RSW2 and DSW5)</p> <table><tr><td><p>DSW5 (Tens Digit)</p><p>ON OFF</p></td><td><p>RSW2 (Units Digit)</p><p>Setting Position</p><p>Set by inserting slotted screwdriver into the groove.</p></td><td><p>Ex.) Set at No.5 Cycle</p><p>DSW5</p><p>ON OFF</p><p>Set All Pins OFF</p><p>RSW2</p><p>Set at "5"</p></td></tr><tr><td colspan="3"><p>Before shipment, DSW5 and RSW2 are set at "0".</p><p>For the units supporting H-LINK II, the ref. cycle No. can be set for Max. 64 cycles. (No. 0-63)</p></td></tr></table>	<p>DSW5 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW2 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.5 Cycle</p> <p>DSW5</p>  <p>ON OFF</p> <p>Set All Pins OFF</p> <p>RSW2</p>  <p>Set at "5"</p>	<p>Before shipment, DSW5 and RSW2 are set at "0".</p> <p>For the units supporting H-LINK II, the ref. cycle No. can be set for Max. 64 cycles. (No. 0-63)</p>			<p>Refrigerant Cycle No. Setting (RSW1 and DSW5)</p> <table><tr><td><p>DSW5 (Tens Digit)</p><p>ON OFF</p></td><td><p>RSW1 (Units Digit)</p><p>Setting Position</p><p>Set by inserting slotted screwdriver into the groove.</p></td><td><p>Ex.) Set at No.5 Cycle</p><p>DSW5</p><p>ON OFF</p><p>Set All Pins OFF</p><p>RSW1</p><p>Set at "5"</p></td></tr><tr><td colspan="3"><p>Before shipment, DSW5 and RSW1 are set at "0".</p><p>For the units supporting H-LINK II, the ref. cycle No. can be set for Max. 64 cycles. (No. 0-63)</p></td></tr></table>	<p>DSW5 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW1 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.5 Cycle</p> <p>DSW5</p>  <p>ON OFF</p> <p>Set All Pins OFF</p> <p>RSW1</p>  <p>Set at "5"</p>	<p>Before shipment, DSW5 and RSW1 are set at "0".</p> <p>For the units supporting H-LINK II, the ref. cycle No. can be set for Max. 64 cycles. (No. 0-63)</p>		
<p>DSW5 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW2 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.5 Cycle</p> <p>DSW5</p>  <p>ON OFF</p> <p>Set All Pins OFF</p> <p>RSW2</p>  <p>Set at "5"</p>											
<p>Before shipment, DSW5 and RSW2 are set at "0".</p> <p>For the units supporting H-LINK II, the ref. cycle No. can be set for Max. 64 cycles. (No. 0-63)</p>													
<p>DSW5 (Tens Digit)</p>  <p>ON OFF</p>	<p>RSW1 (Units Digit)</p> <p>Setting Position</p>  <p>Set by inserting slotted screwdriver into the groove.</p>	<p>Ex.) Set at No.5 Cycle</p> <p>DSW5</p>  <p>ON OFF</p> <p>Set All Pins OFF</p> <p>RSW1</p>  <p>Set at "5"</p>											
<p>Before shipment, DSW5 and RSW1 are set at "0".</p> <p>For the units supporting H-LINK II, the ref. cycle No. can be set for Max. 64 cycles. (No. 0-63)</p>													

4-Way Cassette Type Indoor Unit

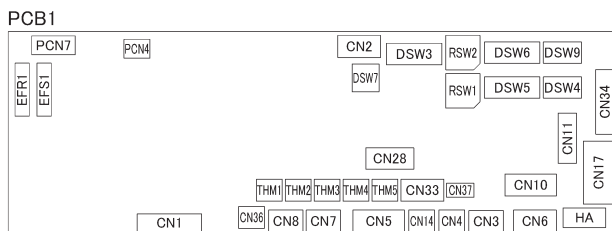
Models: (H,Y,C)IC4008B21S, (H,Y,C)IC4012B21S, (H,Y,C)IC4015B21S, (H,Y,C)IC4018B21S, (H,Y,C)IC4024B21S, (H,Y,C)IC4030B21S, (H,Y,C)IC4036B21S and (H,Y,C)IC4048B21S with Decorative Panel P-AP160NA2



Electrical Control Box of Indoor Unit



Printed Circuit Board

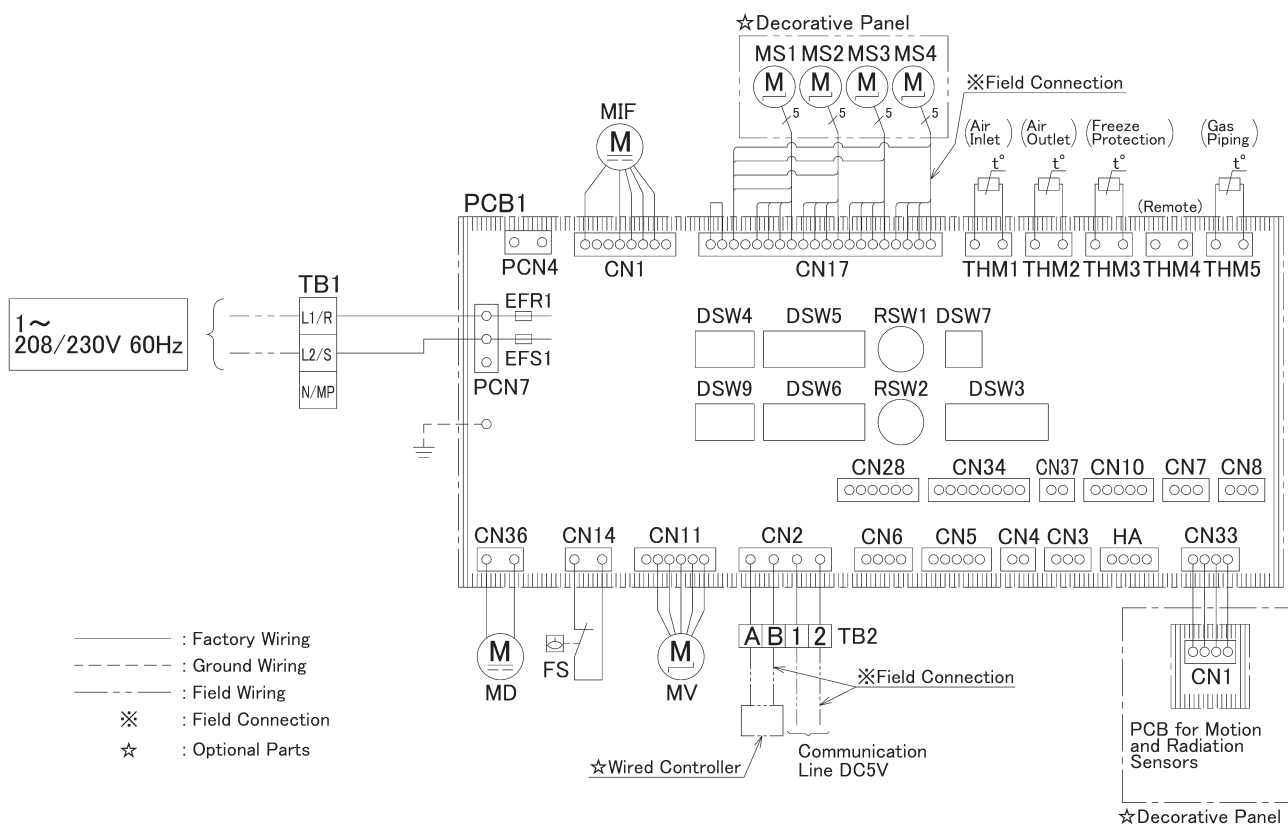


NOTE:

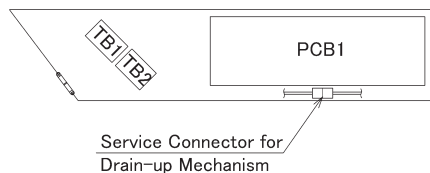
1. All the field wiring and equipment must comply with local codes.

Mark	Name
CN3	Optional Connector (For Signal Input)
CN7,8	Optional Connector (For Signal Output)
CN33	Optional Connector (For Motion and Radiation Sensors)
DSW3, 4, 7, 9	DIP Switch for Setting
EFRI, EFS1	Fuse
FS	Float Switch
MIF	Motor for Indoor Fan
MS1~4	Motor for Automatic Swing Louver
MV	Electronic Expansion Valve
MD	Motor for Drain-up Mechanism
PCB1	Printed Circuit Board
RSW1	Rotary Switch for Refrigerant Cycle No. Setting (Ones Digit)
DSW5	DIP Switch for Refrigerant Cycle No. Setting (Tens Digit)
RSW2	Rotary Switch for Unit No. Setting (Ones Digit)
DSW6	DIP Switch for Unit No. Setting (Tens Digit)
TB1.2	Terminal Block
THM1~3, 5	Thermistor
THM4	Optional Connector (For Remote Temperature Sensor)
CN4~6, 10, 28, 34, 37, HA, PCN4	Reserved Connector on PCB

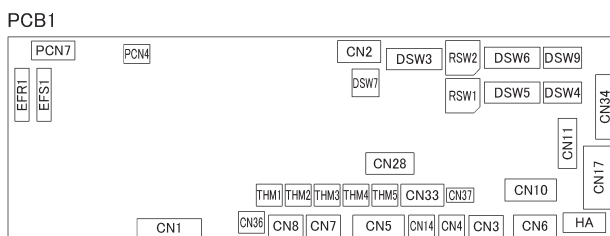
Models: (H,Y,C)IC4008B21S, (H,Y,C)IC4012B21S, (H,Y,C)IC4015B21S, (H,Y,C)IC4018B21S,
(H,Y,C)IC4024B21S, (H,Y,C)IC4030B21S, (H,Y,C)IC4036B21S and (H,Y,C)IC4048B21S
with Decorative Panel P-AP160NAE1



Electrical Control Box of Indoor Unit



Printed Circuit Board



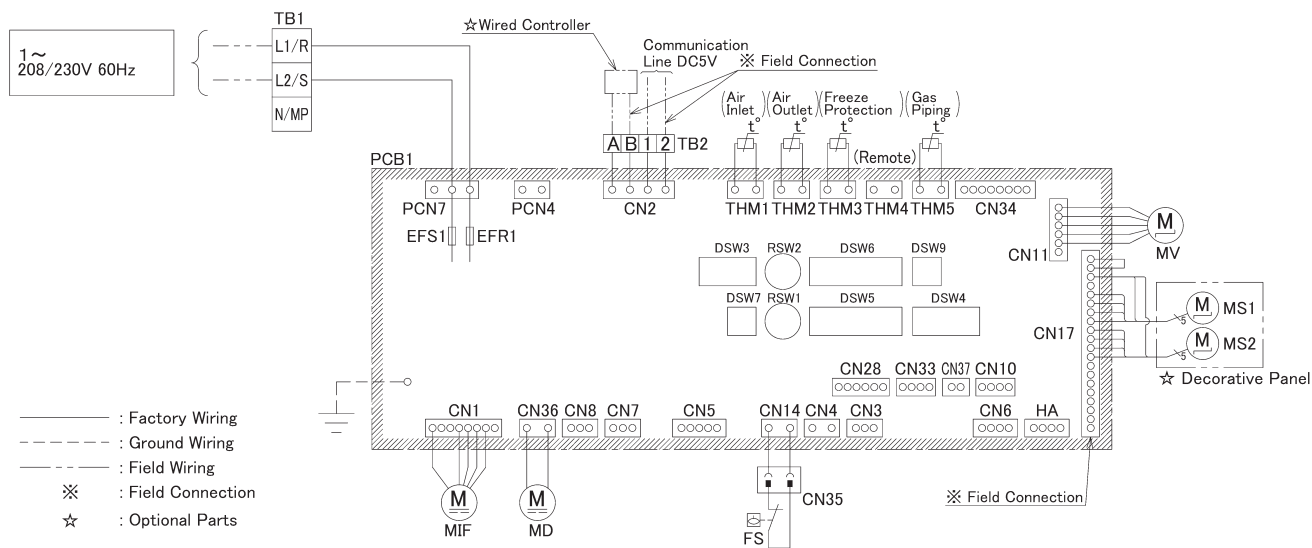
NOTE:

1. All the field wiring and equipment must comply with local codes.

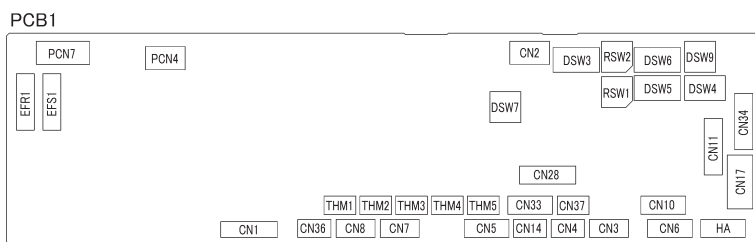
Mark	Name
CN3	Optional Connector (For Signal Input)
CN7,8	Optional Connector (For Signal Output)
DSW3, 4, 7, 9	DIP Switch for Setting
EFR1, EFS1	Fuse
FS	Float Switch
MIF	Motor for Indoor Fan
MS1~4	Motor for Automatic Swing Louver
MV	Electronic Expansion Valve
MD	Motor for Drain-up Mechanism
PCB1	Printed Circuit Board
RSW1	Rotary Switch for Refrigerant Cycle No. Setting (Ones Digit)
DSW5	DIP Switch for Refrigerant Cycle No. Setting (Tens Digit)
RSW2	Rotary Switch for Unit No. Setting (Ones Digit)
DSW6	DIP Switch for Unit No. Setting (Tens Digit)
TB1,2	Terminal Block
THM1~3, 5	Thermistor
THM4	Optional Connector (For Remote Temperature Sensor)
CN4~6, 10, 28, 34, 37, HA, PCN4	Reserved Connector on PCB

2-Way Cassette Type Indoor Unit

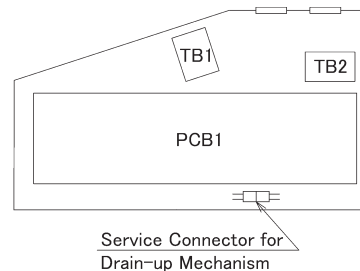
Models: (H,Y,C)IC2018B21S and (H,Y,C)IC2024B21S



Printed Circuit Board



Electrical Control Box of Indoor Unit



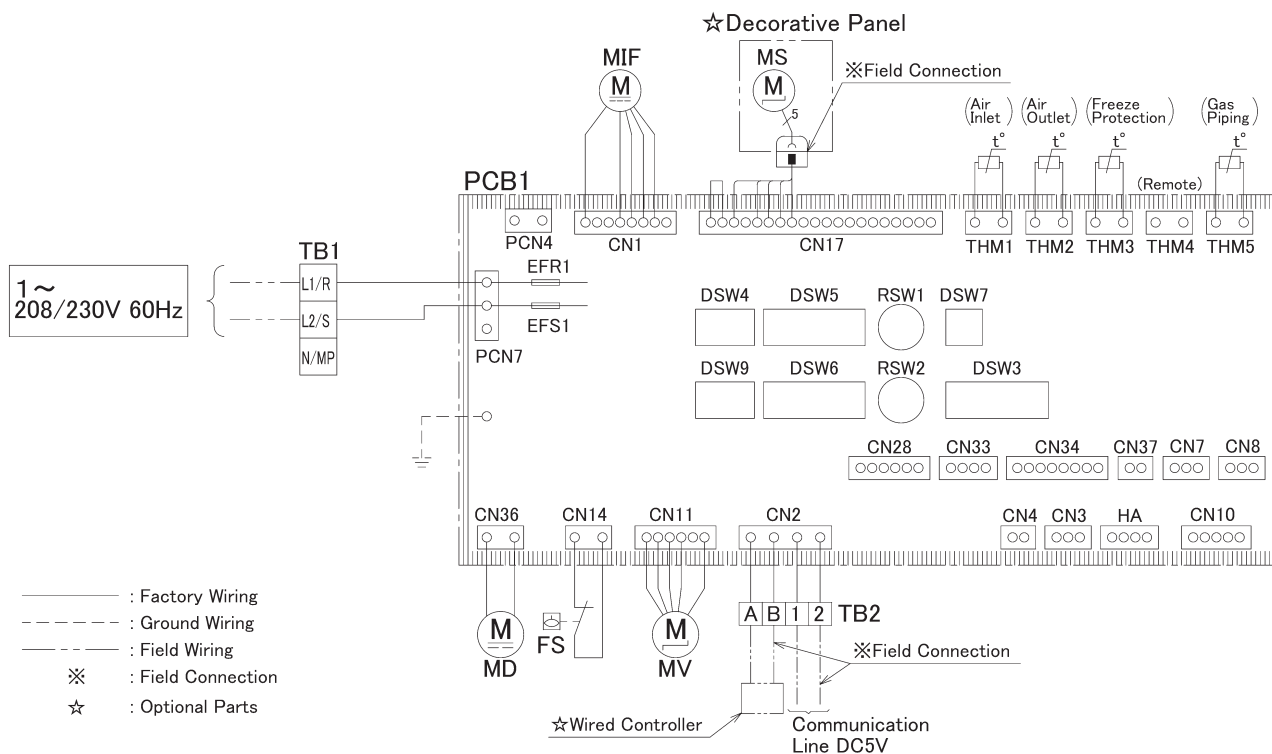
NOTE:

1. All the field wiring and equipment must comply with local codes.

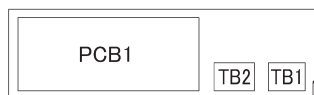
Mark	Name
CN3	Optional Connector (For Signal Input)
CN7,8	Optional Connector (For Signal Output)
CN10	Optional Connector (For Motion Sensor)
DSW3, 4, 7, 9	DIP Switch for Setting
EFR1, EFS1	Fuse
MIF	Motor for Indoor Fan
MS1, 2	Motor for Automatic Swing Louver
MV	Electronic Expansion Valve
MD	Motor for Drain-up Mechanism
PCB1	Printed Circuit Board
RSW1	Rotary Switch for Refrigerant Cycle No. Setting (Ones Digit)
DSW5	DIP Switch for Refrigerant Cycle No. Setting (Tens Digit)
RSW2	Rotary Switch for Unit No. Setting (Ones Digit)
DSW6	DIP Switch for Unit No. Setting (Tens Digit)
TB1,2	Terminal Block
THM1~3, 5	Thermistor
THM4	Optional Connector (For Remote Temperature Sensor)
CN4~6, 28, 33, 34, 37, HA, PCN4	Reserved Connector on PCB

1-Way Cassette Type Indoor Unit

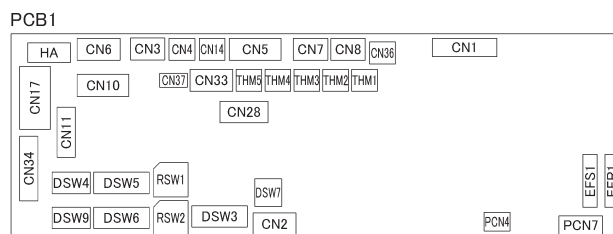
Models: (H,Y,C)IC1006B21S, (H,Y,C)IC1008B21S, (H,Y,C)IC1012B21S and (H,Y,C)IC1015B21S



Electrical Control Box of Indoor Unit



Printed Circuit Board



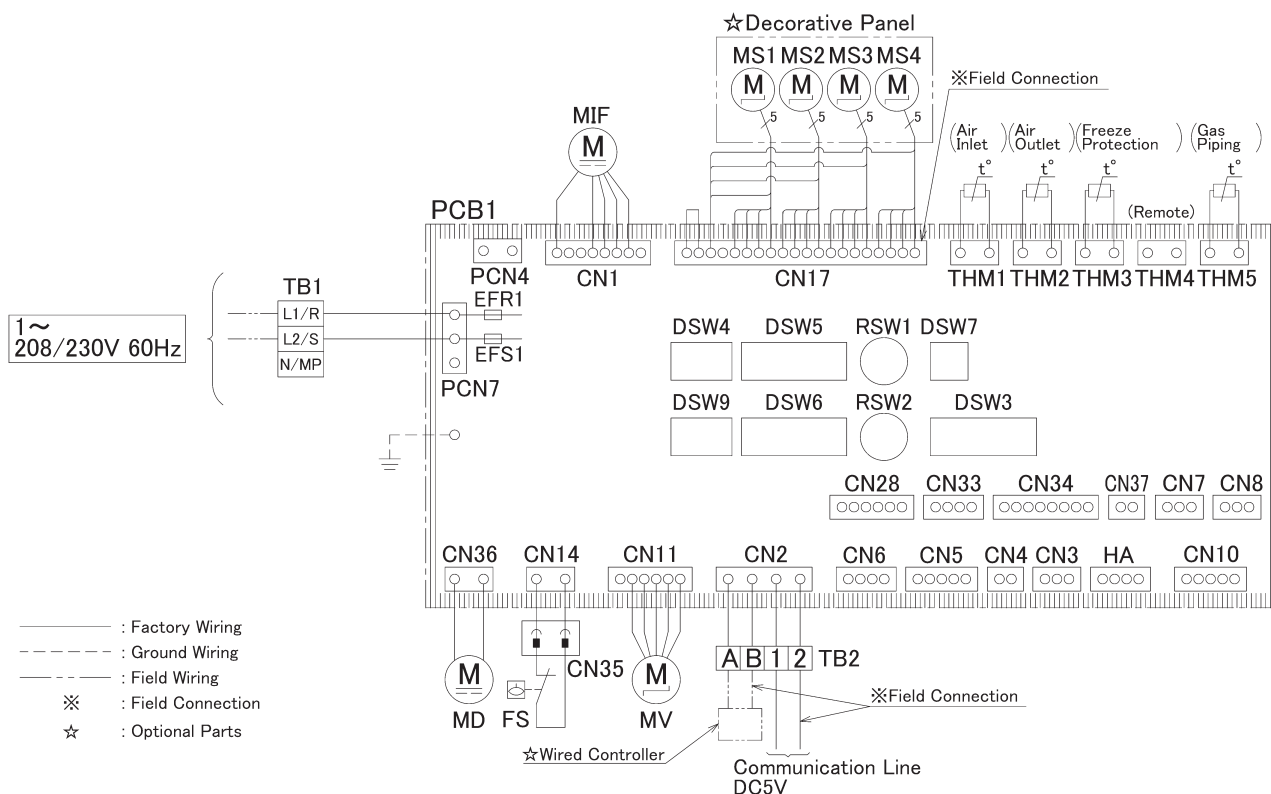
Note:

1. All the field wiring and equipment must comply with local codes.

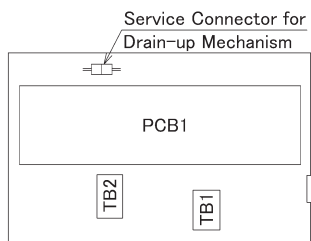
Mark	Name
CN3	Optional Connector (For Signal Input)
CN7,8	Optional Connector (For Signal Output)
CN10	Optional Connector (For Motion Sensor)
DSW3, 4, 7, 9	DIP Switch for Setting
EFRI, EFS1	Fuse
FS	Float Switch
MIF	Motor for Indoor Fan
MS	Motor for Automatic Swing Louver
MV	Electronic Expansion Valve
MD	Motor for Drain-up Mechanism
PCB1	Printed Circuit Board
RSW1	Rotary Switch for Refrigerant Cycle No. Setting (Ones Digit)
DSW5	DIP Switch for Refrigerant Cycle No. Setting (Tens Digit)
RSW2	Rotary Switch for Unit No. Setting (Ones Digit)
DSW6	DIP Switch for Unit No. Setting (Tens Digit)
TB1,2	Terminal Block
THM1~3, 5	Thermistor
THM4	Optional Connector (For Remote Temperature Sensor)
CN4~6, 28, 33, 34, 37, HA, PCN4	Reserved Connector on PCB

4-Way Cassette Mini Type Indoor Unit

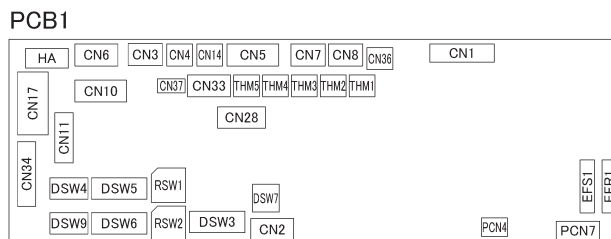
Models: (H,Y,C)ICM008B21S, (H,Y,C)ICM012B21S, (H,Y,C)ICM015B21S and (H,Y,C)ICM018B21S



Electrical Control Box of Indoor Unit



Printed Circuit Board



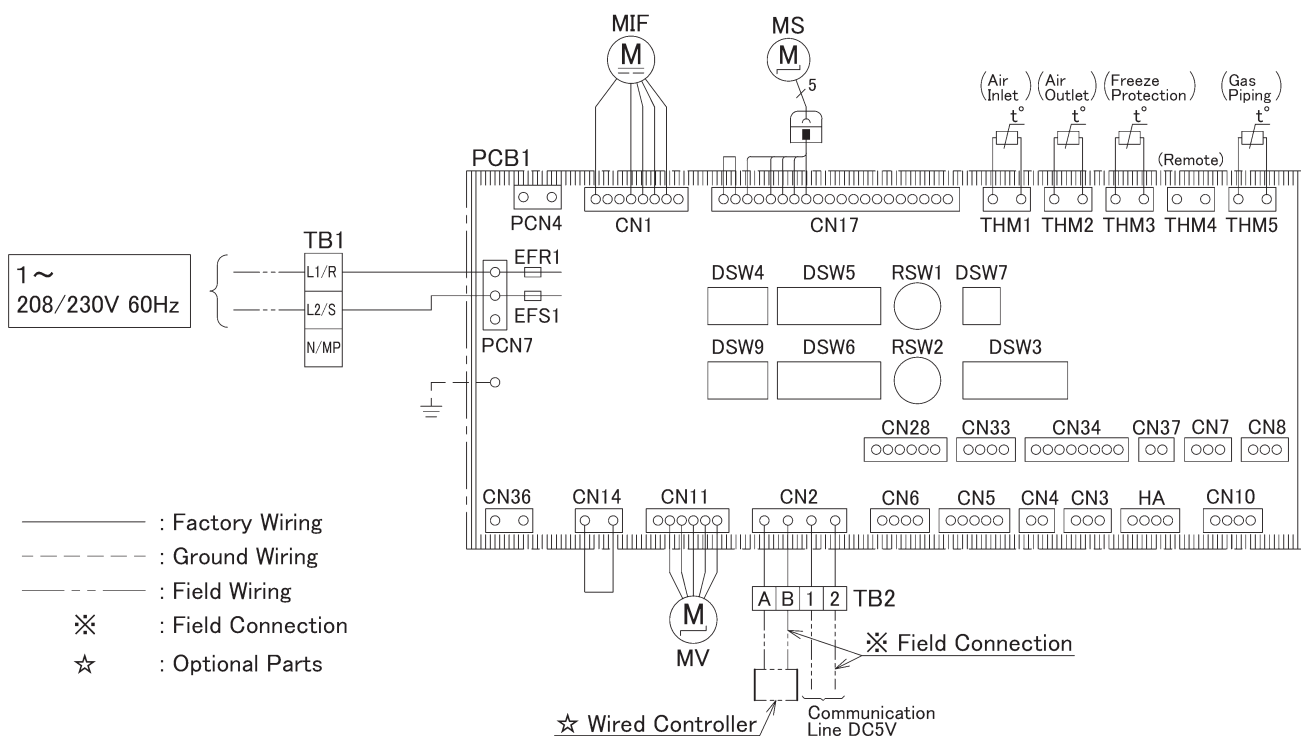
NOTE:

1. All the field wiring and equipment must comply with local codes.

Mark	Name
CN3	Optional Connector (For Signal Input)
CN7,8	Optional Connector (For Signal Output)
CN10	Optional Connector (For Motion Sensor)
DSW3, 4, 7, 9	DIP Switch for Setting
EFR1, EFS1	Fuse
MIF	Motor for Indoor Fan
MS1~4	Motor for Automatic Swing Louver
MV	Electronic Expansion Valve
MD	Motor for Drain-up Mechanism
PCB1	Printed Circuit Board
RSW1	Rotary Switch for Refrigerant Cycle No. Setting (Ones Digit)
DSW5	DIP Switch for Refrigerant Cycle No. Setting (Tens Digit)
RSW2	Rotary Switch for Unit No. Setting (Ones Digit)
DSW6	DIP Switch for Unit No. Setting (Tens Digit)
TB1,2	Terminal Block
THM1~3, 5	Thermistor
THM4	Optional Connector (For Remote Temperature Sensor)
CN4~6, 28, 33, 34, 37, HA, PCN4	Reserved Connector on PCB

Ceiling Suspended Type Indoor Unit

Models: (H,Y,C)ICS015B21S, (H,Y,C)ICS024B21S, (H,Y,C)ICS030B21S and (H,Y,C)ICS036B21S

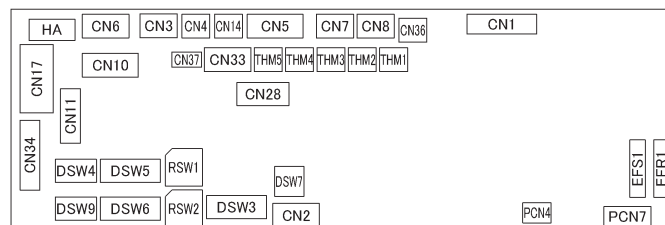


Electrical Control Box of Indoor Unit



Printed Circuit Board

PCB1



NOTE:

1. All the field wiring and equipment must comply with local codes.

Mark	Name
CN3	Optional Connector (For Signal Input)
CN7, 8	Optional Connector (For Signal Output)
CN10	Optional Connector (For Motion Sensor)
CN14, 36	Optional Connector (For Drain Pump Kit)
DSW3, 4, 7, 9	DIP Switch for Setting
EFRI, EFS1	Fuse
MIF	Motor for Indoor Fan
MS	Motor for Automatic Swing Louver
MV	Electronic Expansion Valve
PCB1	Printed Circuit Board
RSW1	Rotary Switch for Refrigerant Cycle No. Setting (Ones Digit)
DSW5	DIP Switch for Refrigerant Cycle No. Setting (Tens Digit)
RSW2	Rotary Switch for Unit No. Setting (Ones Digit)
DSW6	DIP Switch for Unit No. Setting (Tens Digit)
TB1, 2	Terminal Block
THM1~3, 5	Thermistor
THM4	Optional Connector (For Remote Temperature Sensor)
CN4~6, 28, 33, 34, 37, HA, PCN4	Reserved Connector on PCB

3. Optional Parts

3.1 Line Up (Continued)

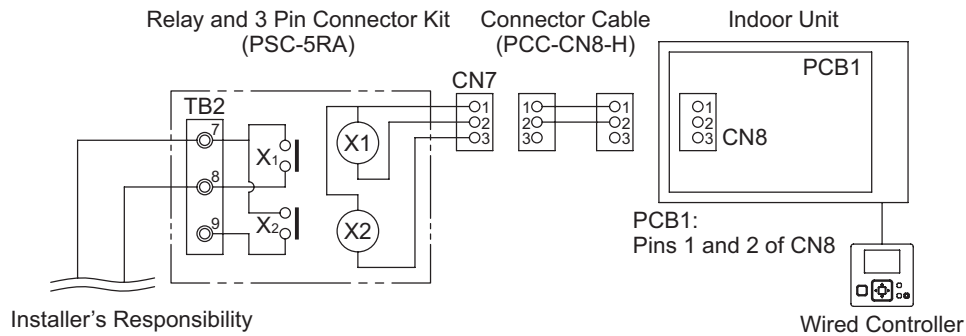
Item No.	Optional Parts	Adopting Unit Type	Adopting Model Name	Optional Parts Model Name
1	Connector Cable	Ducted (Medium Static) [1st Generation]	(H,Y,C)IDM006 to 048B21S	PCC-CN8-H
		Ducted (Slim)	(H,Y,C)IDS006 to 018B21S	
		Ducted (EconoFresh)	(H,Y,C)IDM030 to 048B21E	
		Wall Mount	TIWM006 to 030B22S	
		2-Way Cassette	(H,Y,C)IC2018, 024B21S	
		4-Way Cassette Mini	(H,Y,C)ICM008 to 018B21S	
		4-Way Cassette	(H,Y,C)IC4008 to 048B21S	
		1-Way Cassette	(H,Y,C)IC1006 to 015B21S	
		Ceiling Suspended	(H,Y,C)ICS015 to 036B21S	
2	Connector Cable	Ducted (High Static) [1st Generation]	(H,Y)IDH018 to 096B21S	PCC-CN1925-H
		Floor Exposed	(H,Y,C)IFE006 to 015B21S	
		Floor Concealed	(H,Y,C)IFC006 to 015B21S	
		DX-Kit for UPG VAH	EXV-018 to 060E	

1. Connector Cable: PCC-CN8-H

This optional connector is utilized to provide auxiliary heater signal output capability from indoor unit PCB connector (CN8) to PSC-5RA connector (CN7) for auxiliary heater installation. (System Parts: One set contains one connector cable.)

Name	Connector Cable
Model	PCC-CN8-H
Remarks	One set contains one connector cable.

Connect the connector cable as shown below.



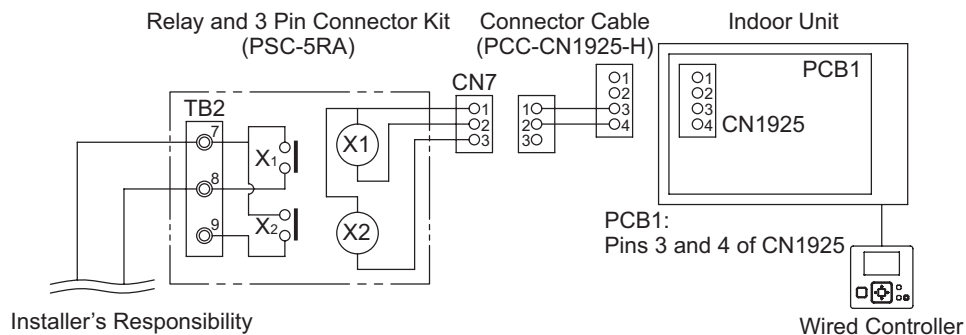
During installation, refer also to the “Installation and Maintenance Manual” for connecting indoor unit.

2. Connector Cable: PCC-CN1925-H

This optional connector is utilized to provide auxiliary heater signal output capability from indoor unit PCB connector (CN1925) to PSC-5RA connector (CN7) for auxiliary heater installation. (System Parts: One set contains one connector cable.)

Name	Connector Cable
Model	PCC-CN1925-H
Remarks	One set contains one connector cable.

Connect the connector cable as shown below.



During installation, refer also to the “Installation and Maintenance Manual” for connecting indoor unit.

